

Ramset

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POWDER TRAINING AND CERTIFICATION

ONLINE POWDER TRAINING AND CERTIFICATION

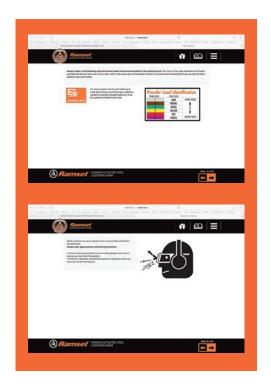
To protect the operator and assure safety on the jobsite, OSHA and ANSI require all powder actuated tool users to be trained and certified for the tool that will be used. Ramset enables you to receive training thrrough our website training program. This approach combines interactive web-based training techniques and online testing with feedback during the test.

The course consists of approximately 30 pages of usage, safety, and troubleshooting material. Upon completion of this brief course, you will immediately take an online exam. With successful completion of the exam, you then print a Ramset certification card.

At the end of the course, you are also given the ability to download individual tool manuals.

To take the course, and be certified to operate a Ramset powder actuated tool:

- · Go to www.Ramset.com
- Find the heading called Get Your License
- · Click P.A.T. Licensing
- Click Begin Operator Course (choose English / Spanish / French)
- · When course is complete, take the test
- · After passing the test, download and print your certificate
- · Place the certificate in your wallet



RAMSET TOOL SERVICE CENTERS

San Diego Tool Service Center
Lake Forest Tool Service Center
Atlanta Ramset Tool Service Center

Northeast and South

Ramset Tool Service c/o Certified Tool Solutions 320 Northpoint Parkway SE Suite Q Acworth, GA 30102 Phone 770.218.6050 toolrepairs@gmail.com www.ctstoolrepairs.com

Midwest

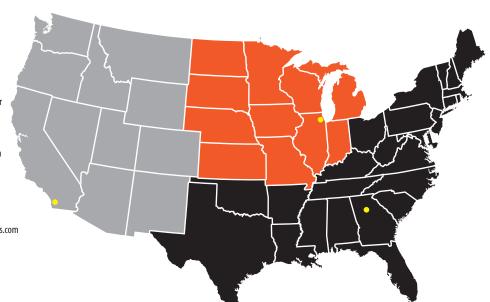
Ramset Tool Service 13825 West Business Center Drive Unit A Lake Forest, IL 60045 Phone 800.222.6990 toolrepair@itwserviceparts.com www.ramsetrepair.com

West

Ramset Tool Service c/o South Coast Tool Repair 9660 Chesapeake Drive San Diego, CA 92123 Phone 858.569.0929 mfoerster@socorepair.com

Parts Only

ITW Construction Parts www.itwconstructionparts.com







DEDICATED TO AMERICAN MADE PRODUCTS

Ramset is unique in the world of construction tools and fasteners. Overall, 98% of Ramset fasteners and accessories are made in the USA.

Unlike our competitors you know you are buying American made products and supporting the American economy and workers when you buy Ramset. Ramset's parent company, Illinois Tool Works (NYSE: ITW) employees more than 25,000 Americans.

Manufacturer	Tools	Fasteners	
Ramset Tools			
TrakFast	Libertyville, IL	Paris, KY	
GypFast	Libertyville, IL	Paris, KY	
Ramset Manufact	uring		AN ELEVA Ramset
Powder Loads Manufacturing		Oxford, MS	
T3 & TF1200 Gas Fue	l Cells	Pontotoc, MS	-
13 & 1F 1200 Gas Fue	I Cells	Pontotoc, MS	_





The following is a sampling of projects that have utilized the Buy American Act using Ramset products:

- Rams / Chargers Stadium, Los Angeles CA
- · Four Seasons, Boston MA
- Amazon Warehouse, San Antonio TX
- Midway Airport Expansion, Chicago IL
- · Dolphins Stadium, Miami FL









What is LEED?

The purpose of Leadership in Energy and Environmental Design (LEED) is to construct buildings in an energy efficient manner and reduce the buildings' energy consumption. As a result, these buildings can help conserve non-renewable energy resources; decrease dependence on foreign oil; and lower greenhouse gas emissions.

Ramset LEED Credit MR 5.1

MR 5.1 was developed with the intent to increase demand for building materials and products that are extracted and manufactured within the region, thereby supporting the use of indigenous resources and reducing the environmental impact resulting from transportation.

Ramset fasteners may meet the requirements for LEED MR 5.1 if your project falls within 500 miles of our manufacturing facilities.

How to calculate LEED MR 5.1

LEED MR Credit 5.1 is calculated on a 500 mile radius from/ to distribution points. Use Google Maps to calculate the distance to your project from:

Location	Zip Code	Product	
Itasca, IL	60143	GypFast G2 & Fasteners	
Paris, KY	40361	Powder & Gas Fasteners	



RECYCLING

Ramset Recycles

Ramset has always recognized the value of utilizing recycled materials where available.

The raw material sourced for the manufacture of Ramset pins contains approximately 10-20% mill scrap when it is converted to wire material. The plastic and casing material in our loads typically consists of 10% recycled material.

Our packaging also contains post-consumer recycled material. The paper board (inner cartons) containers are typically made from 40% recycled material; corrugated cartons typically contain 30-35% recycled material.







INTRO TO GAS TECHNOLOGY

ITW saw a challenge: how to create a portable tool that delivered the power of pneumatic tools without the hoses and compressors. In 1991, ITW Paslode conquered the challenge with the revolution of gas-powered technology. The cordless Impulse Finish Nailer delivered the power of pneumatic tools without cluttering job sites.

With the thought of Driving Jobsite Speed while creating a safer work environment, ITW Ramset built upon the Paslode technology and in 1992 introduced the TrakFast to the drywall trade. It forever changed the way the world worked. In 2003, ITW Ramset followed up on the success of

the TrakFast with the T3SS which is setting the standard for electrical and mechanical contractors. Then in 2021 Ramset raised the bar once again for gas fastening with the introduction of the T4 platform

Gas significantly lowers cost-in-place, reduces stress on the employee, and it's much quieter to use than drilling or powder actuated tools (PATs), so you can work in occupied buildings. There are times when you need the power and accuracy of our PATs—like the speed of our RA54 Magazine Tool. But constant use of these tools can be noisy and overly jarring on the body.







- No Licensing Required
- Fast and Easy to Use
- Quiet—No Recoil
- No Cords or Hoses
- Long Fuel Cell & Battery Life

Drywall

Electrical

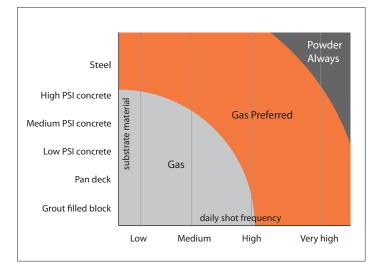
Mechanical

When the conditions are right, gas is the right choice.



The industry transitions to gas technology



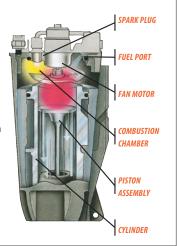


The Inside Story

The patented Ramset technology delivers precisely balanced power eliminating the damage caused by overdrive in PATs.

How it works: As the nosepiece is depressed, a rechargeable battery turns on the fan motor. In less than a second: a precise amount of fuel is injected into the combustion chamber. When the trigger is pulled, a spark creates an explosion that drives the piston into the fastener, and the fastener in the work surface. The action creates a vacuum that pulls the piston back to the start position.

In fact the technology is so precise it won't blow through a pop can.

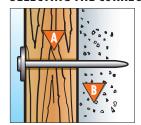




FASTENERS - HOW THEY WORK

SELECTING THE CORRECT FASTENER LENGTH

SELECTING THE CORRECT FASTENER LENGTH



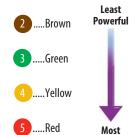
High quality fasteners provide consistent and reliable performance in concrete, block, masonry, and steel applications. Choosing the correct fastener for the job will assure professional results.

- A Determine thickness of material being attached.
- **B** Fastener must be long enough to drive approximately 1" into concrete, cement block or penetrate thickness of steel.

POWER LEVEL GUIDE FOR LOADS

All loads are color coded and load level numbered. As the number increases, the power level increases.

Always start with the lightest load. If the fastener does not set completely, use the next higher load and repeat the process.



Powerful

TYPICAL USES					
	WOOD ATTACHMENT MATERIAL*	CONCRETE B	ASE MATERIAL	STRUCTURA	L STEEL BASE
		Commonly Used Fastener	Commonly Used Load	Commonly Used Fastener	Commonly Used Load
	2 x 4	1516SDC (2-1/2")	Yellow #4	1514SD (2") SP178 (1-7/8")	Red #5 Red #5
	3/4" Plywood for furring strip	1512 (1-1/2")	Yellow #4	1510 (1-1/4")	Yellow #4
7211/1	1/4" - 1/2"	1510 (1-1/4")	Green #3	SP34 (3/4")	Yellow #4

^{*} Use Ramguard Pin for treated lumber.



THIN GAGE STEEL	CONCRETE BA	ASE MATERIAL	STRUCTURAL STEEL BASE		
	Commonly Used Fastener	Commonly Used Load	Commonly Used Fastener	Commonly Used Load	
Electrical Junction Boxes	M100BB (1")	Green #3	SP58TH (5/8")	Yellow #4	
Shelf Brackets	M100BB (1")	Green #3	SP34 (3/4")	Yellow #4	
Interior Drywall Track	1506/1506B (3/4")	Green #3	SP12 (1/2")	Yellow #4	
Perimeter Track	1510 (1-1/4")	Yellow #4	SP12 (1/2")	Yellow #4	

NOTE: This chart is presented as a guide only. Start with the lightest load. If the fastener does not set completely, use the next higher load and repeat the process. Product suggestions may not be suitable for all types of base materials. Contact Technical Services if you have further questions.



FASTENERS - HOW THEY WORK

FASTENING TO CONCRETE AND STEEL

FASTENING TO CONCRETE

As the fastener enters the concrete, extreme pressures and heat are created. This creates a bond that provides high loading strength in concrete snugly and provides tool protection.

FASTENING TO STEEL

The resilience of steel provides a clamping effect to the fastener. This combined with the tremendous heat that is created, provides a welding and clamping effect to give maximum holding power.



EDGE / SPACING / BASE MATERIAL THICKNESS REQUIREMENTS

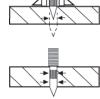
The following represents the minimum edge and spacing requirements, plus base material thickness requirements:

CONCRETE

- Edge distance. Do not fasten closer than 3 inches from the edge of concrete. If the concrete
 cracks, the fastener may not hold and may allow the fastener to ricochet, causing serious injury
 or death to the operator or bystanders.
- 2. Recommended minimum fastener spacing. Setting fasteners too close together can cause the concrete to crack. The recommended MINIMUM DISTANCE between fastening is three (3) inches. Never attempt a fastener application too close to another previously inserted fastener to prevent the second fastener from ricocheting off the previously installed fastener. A ricochet can result in serious injury or death to the operator or bystanders.
- 3. Concrete thickness. It is important that the concrete be at least three (3) times as thick as the fastener penetration. If the concrete is too thin, the compressive forces forming at the fastener's point can cause the free face of the concrete to break away. This creates a dangerous condition from flying concrete and/or the fastener and also results in a reduction of fastener holding power.

STEEL

1. Edge distance. The recommended edge distance for a fastener to the edge of steel is 1/2 inch. Never fire the tool within 1/2 inch of the edge of a steel base material because the steel may bend or break off, allowing the fastener to ricochet, causing serious injury or death to the operator or bystanders.



- 2. Recommended minimum fastener spacing. The recommended minimum distance between fastening is 1 inch.

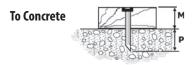
 Never attempt a fastening application too close to another previously inserted fastener to prevent the second fastener from ricocheting off the previously installed fastener. A ricochet can result in serious injury or death to the operator or bystanders.
- 3. Steel thickness. Do not fasten into steel base material thinner than the fastener shank diameter. Holding power will be reduced and the fastener may be over-driven, creating a dangerous situation to the operator or bystanders due to a free-flying fastener.

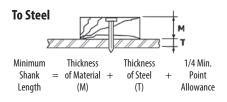
HOW TO SELECT A POWDER ACTUATED FASTENER

- **DRIVE PINS** are used to directly fasten an object (permanent installation).
- **THREADED STUDS** are used where the object fastened is to be removed or where shimming is required. The following shows how to determine shank and thread length. Required penetration is determined by load requirement (illustrated in the following examples).

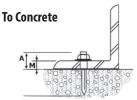
Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

Permanent Installation



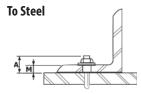


Removable Installation



 $Shank\ Length = 1"$

*Allowance for thickness of nut & washer = thread size (i.e. allow 1/4" for 1/4-20 thread, etc.)

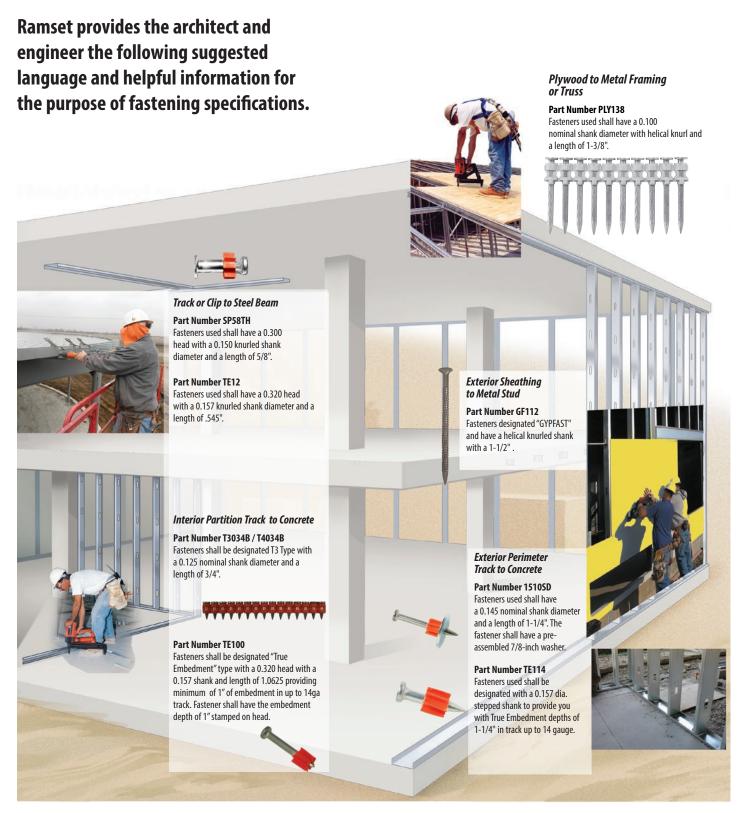


Thread Thickness Allowance*
Length = of Material + for Nut
(A) (M) & Washer

Shank Length = 1/2"



SUGGESTED SPECIFICATIONS



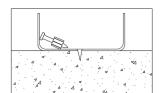
For assistance with specifications and/or substitutions, contact Technical Service at 800-848-5611.



TROUBLESHOOTING

CONCRETE SYMPTOM

FASTENER DOES NOT HOLD IN BASE MATERIAL OR BASE MATE-RIAL SPALLS



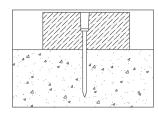
CAUSE

- · High strength concrete
- · Hard or large aggregate in concrete

ACTION

- Use shorter fastener
- · Use PowerPoint pin
- · Use load with a different power level

FASTENER PENETRATES TOO DEEP



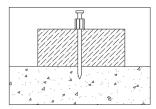
CAUSE

- · Fastener too short for application
- · Tool power level too high

ACTION

- Use longer fastener
- · Use a lighter powder load

FASTENER DOES NOT PENETRATE DEEP ENOUGH



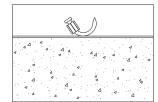
CAUSE

- · Fastener too long
- · Tool power level too low

ACTION

- · Use shorter fastener
- · Use a stronger powder load

FASTENER BENDS



CAUSE

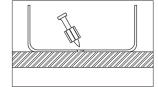
- · Fastener hit large aggregate on entry
- · Concrete too hard
- Fastener hit rebar just under the surface

ACTION

- · Use shorter fastener
- Use PowerPoint pin
- Make sure tool is perpendicular to the work surface
- Move over 3 inches, try to fasten again

STEEL SYMPTOM

FASTENER DOES NOT PENETRATE THE SURFACE



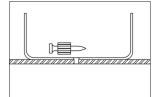
CAUSE

- · Driving power too low
- Material may be too hard for forced entry fastener

ACTION

- · Increase powder load level
- Use PowerPoint pin

FASTENER DOES NOT HOLD IN BASE MATERIAL



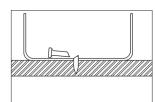
CAUSE

• Steel base material too thin

<u>ACTION</u>

 Use gas system tools with smaller shank pin or Teks Screw

FASTENER BREAKS OR BENDS



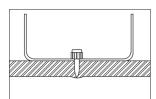
CAUSE

- · Driving power is too low
- Fastener is too long
- Material may be too hard for forced entry fastener

ACTION

- · Increase powder load level
- · Reduce fastener length

FASTENER DOES NOT FULLY PENETRATE STEEL



CAUSE

- Driving power too low
- · Steel base material too thick
- · Application limit may have been reached

ACTION

- · Increase powder load level
- · Use PowerPoint pin





SELECTION GUIDE

	TOOL	DESCRIPTION	TYPICAL BUILDING TRADE*
	TRAKFAST TF1200 42 Pin Magazine Fully Automatic 2 Year Warranty	 Length: 17.5" Height: 15-1/2" Weight: 7.9 lbs. Maximum Pin Length: 1-1/2" 	METAL FRAMING
E CONTRACTOR OF THE PARTY OF TH	T4MAG	 Length: 18-1/2" Height: 15" Weight: 8.55 lbs. Maximum Pin Length: 1" 	METAL FRAMING
GAS POWERED TOOLS	 T4SS Single Shot Gas Tool One Step Fuel Injection & Eject 2 Year Warranty 	 Length: 13-1/2" Height: 15" Weight: 7.6 lbs. Maximum Pin Length: 1-1/2" 	ELECTRICAL/MECHANICAL
GAS	GYPFAST G2 150 Pin Coil Fully Automatic 2 Year Warranty	 Length: 15" Height: 15.25" Weight: 7.6 lbs. (with battery) Maximum Pin Length: 2-1/2" 	EXTERIOR SHEATHING
	T4 I-F • Single Shot Gas Tool • One Step Fuel Injection & Eject • 2 Year Warranty	 Length: 15" Height: 15.25" Weight: 7.6 lbs. (with battery) Maximum Pin Length: 6" 	INSULATION

^{*}Building trade shown as suggestions. Tools are not limited to these trades.



SELECTION GUIDE

		T00L	DESCRIPTION	TYPICAL BUILDING TRADE*
	Grammer 1997	RA27 Semi-Automatic Power Adjust 3 Year Warranty	 Length: 15-3/4" Weight: 5.3 lbs. Muzzle Bushing 0.D.: 3/4" Maximum Pin Length: 1-1/2" (2" w/Washer) 	METAL FRAMING
.27 CAL STRIP TOOLS	1 -0	 RA54 Automatic Piston Return Power Adjust Dialt 3 Year Warranty 	 Length: 19" Weight: 7.25 lbs. Muzzle Bushing 0.D.: 7/8" Maximum Pin Length: 3" 	METAL FRAMING
	© Ramsol	COBRA Semi-Automatic Economical 1 Year Warranty	 Length: 13-1/4" Weight: 5.0 lbs. Muzzle Bushing 0.D.: 9/16" Maximum Pin Length: 2-1/2" (3" w/Washer) 	WOOD FRAMING
		 VIPER4 Automatic Piston Return Designed Specifically for Overhead Applications 3 Year Warranty 	Length: 17"Weight: 4.5 lbs.Maximum Pin Length: 1-1/2"	ACOUSTICAL/OVERHEAD
.25 CAL STRIP	© Ramset	R25 Semi-Automatic 1 Year Warranty	 Length: 11.6" Weight: 4.3 lbs. Muzzle Bushing 0.D.: 3/4" Maximum Pin Length: 1-1/2" 	WALLS & CEILINGS

^{*}Building trade shown as suggestions. Tools are not limited to these trades.



TO THIS BASE MATERIAL CONCRETE STEEL BEAM - 3/16" to 1/2" THICK FASTENER **FASTENER** GAS **POWDER** GAS **POWDER POWDER LOAD** LENGTH **POWDER LOAD** LENGTH TOOL TOOL TOOL TOOL (inches) (inches) R25 #3 GRN .25cal STRIP R25 #4 YEL .25cal STRIP **INTERIOR NON-LOAD** TF1200 TF1200 **BEARING DRYWALL** 3/4 1/2 T4MAG **T4MAG TRACK 25 - 20 GAGE** SA270 #3 GRN .27cal STRIP RA27 #4 YEL .27cal STRIP RA27 #4 YEL .27cal STRIP RA27 #4 YEL .27cal STRIP **EXTERIOR PERIMETER DRYWALL TRACK** 1-1/4 N.R. RA54 #4 YEL .27cal STRIP 1/2 N.R. RA54 #4 YEL .27cal STRIP 18-12 GAGE **COBRA** #4 YEL .27cal STRIP #4 YEL .27cal STRIP **COBRA** RA27 RA27 #4 YEL .27cal STRIP #4 YEL .27cal STRIP **CLIPS or BRACKETS** #4 YEL .27cal STRIP 1-1/4 N.R. RA54 #4 YEL .27cal STRIP 1/2 N.R. RA54 for STEEL FRAMING FASTEN THIS MATERIAL **COBRA** #4 YEL .27cal STRIP **COBRA** #4 YEL .27cal STRIP RA27 N.R. RA27 N.R. RA54 2 x 4 , 2 x 6 LUMBER RA54 #4 YEL .27cal STRIP #4 YEL .27cal STRIP 2-1/2 N.R. 1-7/8 N.R. COBRA #5 RED .27cal STRIP COBRA #5 RED .27cal STRIP RA27 #4 YEL .27cal STRIP RA27 #4 YEL .27cal STRIP 1/2" PLYW00D **COBRA** #4 YEL .27cal STRIP **COBRA** #4 YEL .27cal STRIP 1-1/4 N.R. 1 N.R. RA54 RA54 #4 YEL .27cal STRIP #4 YEL .27cal STRIP RA27 RA27 #4 YEL .27cal STRIP #4 YEL .27cal STRIP 3/4" PLYWOOD 1-1/2 N.R. **COBRA** #4 YEL .27cal STRIP 1-1/4 N.R. **COBRA** #4 YEL .27cal STRIP 1 x 4, 1 x 6 WOOD #4 YEL .27cal STRIP #4 YEL .27cal STRIP RA54 RA54 1/2" or 5/8" GYPSUM N.R. N.R. N.R. N.R. SHEATHING

NOTES:

¹⁾ This chart is presented as a guide only. Start with the lightest load available. If the fastener does not completely set, use the next higher load and repeat the process.

²⁾ Product suggestions may not be suitable for all types of base materials.

³⁾ N.R. is Not Recommended

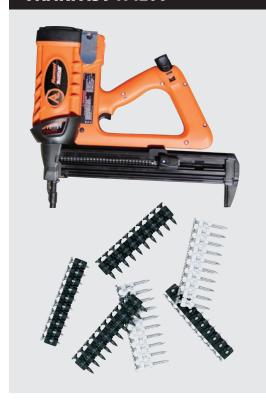


POWDER FASTENER & LOAD SELECTION CHART

							V Zc	-																							
	CO	NCRETE BL	ОСК	M	MORTAR JOINT (horizontal only) LIGHT GAGE STEEL 18-12gage			MORTAR JOINT (horizontal only) LIGHT GAGE STEEL 18-12gage			e																				
FASTENER LENGTH (inches)	GAS TOOL	POWDER TOOL	POWDER LOAD	FASTENER LENGTH (inches)	GAS TOOL	POWDER TOOL	POWDER LOAD	FASTENER LENGTH (inches)	GAS TOOL	POWDER TOOL	POWDER LOAD																				
	TF1200	R25	#3 GRN .25cal STRIP		TF1200	R25	#3 GRN .25cal STRIP																								
1	T4MAG	RA27	#3 GRN .25cal STRIP	1	T4MAG	COBRA	#3 GRN .27cal STRIP	-	N.R.	N.R.																					
		RA27	#3 GRN .27cal STRIP			RA27	#3 GRN .27cal STRIP																								
1	TF1200 T4MAG	COBRA	#3 GRN .27cal STRIP	1	TF1200 T4MAG	COBRA	#3 GRN .27cal STRIP] -	N.R.	N.R.																					
		R25	#3 GRN .25cal STRIP			R25	#3 GRN .25cal STRIP																								
		RA27	#3 GRN .27cal STRIP			RA27	#3 GRN .27cal STRIP																								
1	TF1200 T4MAG			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1 T4MAG	TF1200 T4MAG	COBRA	#3 GRN .27cal STRIP	-	N.R.	N.R.	
		RA54	#3 GRN .27cal STRIP			R25	#3 GRN .25cal STRIP																								
		RA27	N.R.			RA27 N.R.																									
2-1/2	N.R.	RA54	#3 GRN .27cal STRIP	2-1/2	N.R.	RA54	#3 GRN .27cal STRIP	-	N.R.	N.R.																					
		COBRA	#4 YEL .27cal STRIP			COBRA	#4 YEL .27cal STRIP																								
1-1/2	TF1200	RA27	#3 GRN .27cal STRIP	1-1/2	TF1200	RA27	#3 GRN .27cal STRIP	1-1/2	TF1200	N.R.																					
1-1/2	171200	COBRA	#3 GRN .27cal STRIP	1-1/2	171200	COBRA	#3 GRN .27cal STRIP	1-1/2	G2	N.N.																					
		RA27	#3 GRN .27cal STRIP			RA27	#3 GRN .27cal STRIP																								
2	N.R.	COBRA	#3 GRN .27cal STRIP	2	N.R.			1-1/2	TF1200 G2	N.R.																					
		RA54	#3 GRN .27cal STRIP			COBRA	#3 GRN .27cal STRIP		-																						
-	N.R.		N.R.	-	N.R.		N.R.	1-1/2	G2	N.R.																					



TRAKFAST TF1200





TrakFast ICC ESR-2579 is the only approval that allows you to fasten into any location on a hollow block wall and won't blow away block like a powder tool.

MOST COMMON FASTENERS							
PIN # PIN LENGTH MOST COMMON							
PIN#	IN. (MM)		APPLICATION				
FPP012S	1/2	12.7	Track to steel				
FPP034B	3/4	19.1	Track to concrete				

Part Number: TF1200

- · Gas Technology
- · Fully Automatic
- 1-1/2" Pin Capacity
- 42 Pin Magazine Capacity
- Length: 17.5"
- Height: 15"
- Weight: 8.3 lbs.
- Maximum Capacity: 42 pins
- Maximum cycles/second: 2
- Fuel cell: 1000 shots
- Battery (charged): 3000 shots

ADVANTAGES

- **SPEED**: Three to five times faster than powder tools. 42-pin magazine reduces load time.
- EASY TO USE: Tool automatically resets piston. No recoil, tool absorbs shock resulting in less operator fatigue.
- NO LICENSING REQUIRED: Unlike powderactuated tools, no licensing is required.
- NO CHANGING LOADS: TrakFast uses a fuel cell, not a load. No need to inventory different colored loads
- **NARROW NOSE & PROFILE**: Allows tool to reach inside deep leg track (1-5/8" wide x 2" high).
- 2 Year Warranty (6 months on wearable parts).

FEATURES

Still the most revolutionary fastening system in the construction industry!

Since its introduction in 1991, TrakFast has been the tool of choice for both interior and exterior contractors. The TrakFast Automatic Fastening System fastens all types of track, from standard track to hat channel, deep leg, Z, and J channel. Contractors continue to report tremendous savings when using TrakFast for high production fastening. They have learned that TrakFast's actual cost in place beats all other systems. The increased speed and productivity of TrakFast allows the contractor to bid more competitively, complete the job sooner and move on to the next job. Anyone can use TrakFast—just load the pins and fire. It's that easy!

TrakFast's power comes from the battery and fuel cell

The 6-volt rechargeable Ni-CD battery can drive approximately 3000 shots per charge. The clean burning fuel cell can drive over 1000 pins and keeps the tool cleaner than powder actuated tools.

Fastening System Productivity

In the time it takes you to drive two pins with a powder tool, you can drive up to 10 pins with TrakFast!





APPLICATIONS



Track to steel



Lath attachment—using one-inch TrakFast discs and magnetic probe adapter



Furring attachment—perfect fastening every time in soft and hard base materials



Plywood attachment—using TrakFast plywood to steel pin



Track to concrete





T4MAG



MOST	COMMON FASTENERS	ACCESS	ORIES
PIN#	DESCRIPTION	ITEM#	DESCRIPTION
T4012	1/2" steel pin with T4 fuel cell	T4FUEL	T4 Fuel (4-pack x 3)
T4012S	1/2" premium steel pin with fuel cell	18581	T4 Battery
T4034B	3/4" concrete pin with T4 fuel cell	18582	Battery Charger
T4034S	3/4" step shank pin with T4 fuel cell	19967	T4MAG Magnetic Nose Piece
T4100	1" concrete pin with T4 fuel cell		



Easy battery loading. Battery rest position allows you to turn off the tool without fully removing the battery.



VIDEO AVAILABLE

- Part Number: T4MAG
- Gas Technology
- 45-Pin Magazine
- One Step Fuel Injection
- **Fully Automatic**
- Length: 18-1/2"
- Height: 15"
- Weight: 8.55 lbs.
- Pin Guide 0.D.: .590
- Maximum Pin Length: 1"

ADVANTAGES

- Higher stick rate than industry standard.
- 30% more power to work in the toughest concrete.
- Drives pins flush to create full embedment.
- Lower pushdown force and shorter travel distance decrease user fatigue.
- Reduced jamming, resulting in less downtime on the job.
- Superb balance leads to optimal user experience.

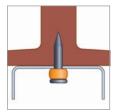
FEATURES

T4MAG Increase Your Range with Overhead Power

The Power of the T4MAG allows you to consistently shoot where no other gas tool has gone before. The .125 diameter pin is specifically engineered to work in the toughest concrete and steel where other pins cannot perform. The T4MAG system delivers power that rivals other gas and powder systems.



Settling aggregate is the biggest reason for overhead pin failure.



With the T4's 1/2" steel pin you can even shoot into the web of steel.

ACCESSORIES

T4 Fuel Cell Part No. T4FUEL

Replaces conventional powder loads and drives more than 1000 pins



T4 Battery Part No. 18581

The 6-volt Li-lon battery can drive more than 3000 shots per charge



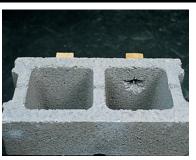
T4 Magnetic Nose Piece Part No. 19967



APPLICATIONS



The T4 has enough power to fasten into hard concrete and steel and still will not blow through hollow block.



Will not spall hollow block like powder actuated.



Perfect for hat channel applications.



T4SS



VERSATILE, fastens to solid concrete, hollow block, pan deck and steel.





12HSMP034 clip assembly used to secure conduit



M034 fastener used to hang HVAC Duct Strap



M100 fastener used to attach a junction box





Easy battery loading. Battery rest position allows you to turn off the tool without fully removing the battery.

Part Number: T4SS

- Gas Technology
- Single Pin Gas Tool
- · Fuel Injection
- Cross Over Technology
- 2 Year Warranty (6 months on wearable parts)
- Length:13-1/2"
- Height: 15"
- Weight: 7.6 lbs.
- Pin Guide O.D.: 1/2" Standard, 7/8" Magnetic
- Maximum Pin Length: 1-1/2"

ADVANTAGES

- · Higher stick rate than industry standard
- 30% more power to work in hard concrete
- · Drives pins flush to create full embedment
- Easy push-down force decreases user fatigue
- Preassembled fasteners for optimal job performance and easy ordering
- Superb balance leads to optimal user experience

FEATURES

CROSSING OVER FROM POWDER TO GAS

Ramset is serious when it comes to driving job speed by creating the T4SS—the single shot tool that will help move contractors from powder to gas.

The T4SS provides the benefits of shooting a gas tool, including reduced installation time and operator fatigue for the contractor who normally shoots a muzzle loaded powder tool.

To make the T4SS the most versatile gas tool in the industry, users can change out nosepieces to accommodate any fastening need. From metal-to-concrete, hard concrete or steel, pan deck, block and just about surface you can think of the T4SS works for you.



No more fines for unspent loads on the jobsite.

APPLICATIONS

FASTENER AND MAGNETIC NOSEPIECE





The optional interchangeable nosepiece (Part Number 19943) is able to shoot a variety of M series fasteners.

T4CUP





FUEL CELL AND BATTERY

T4 Fuel Cell / Part No. T4FUEL

Replaces conventional powder loads and drives more than 1000 pins



Fuel injection means no additional steps of preparing a fuel cell. Click the fuel cell in place and the tool is ready to go.

T4 Battery / Part No. 18581

The 6-volt Li-lon battery can drive more than 3000 shots per charge



MOST COMMON F	MOST COMMON FASTENERS							
PIN#	DESCRIPTION	INNER PACK QTY	CASE QTY					
14TRHMP034	1/4" Rod Hanger with 3/4" plated pin 🖖	100	800					
12HSMP034	1/2" Hole strap with 3/4" plated pin	100	800					
34CCMP034L	3/4" Conduit clamp with 3/4" plated pin 🖖	25	150					
TSHMP034	Tie strap holder with 3/4" plated pin 🖖	50	1250					
M100	1" Plated pin with domed washer	100	5000					
MP034TH	3/4" Plated pin with top hat	200	5000					



GYPFAST G2





Fully Automatic Cordless Gas Fastening System for Attaching Exterior Sheathing to Light Gauge Steel Framing

Fuel cell Part No. TFUEL



T3 Battery Part No. B0092



Plated 1" Lathing Disc Part No. LD100



- · Part No.: G2
- Fully Automatic
- 2-1/2" Pin Capacity
- Length: 15"

- Height: 15.25"
- Weight: 7.6lbs.
 with battery
- Lengths: 1-1/2", 2" and 2-1/2"
- · Pin Diameter: .140" Nominal
- Head Style: 5/16" dia. bugle head
- Finish: Long Life Coating

ADVANTAGES

- Exterior Gypsum sheathing to steel framing
- · Plywood and OSB sheathing/flooring
- · Fiber cement panel attachment
- Blocking

- Exterior walls
- Windows/door bucks
- Specialty exterior sheathing attachment
- Woven wire mesh or expanded metal lath to steel framing

FEATURES

- Fully automatic system with 150 nail capacity is 3-5 times faster than screwing.
- Fast set-up and tear down insert battery, fuel cell
 and nail coil eliminates need for extension cord,
 hoses and compressors.
- Aggressive, patented nail shank design provides high pullout performance.
- Contoured bugle head style provides high pullover (wind) resistance.
- Long life coating is 10 times more corrosion resistant than electro-zinc plating.
- Woven wire mesh or expanded metal lath to steel framing
- 2 year warranty

MOST	MOST COMMON FASTENERS								
PIN#	.140" DIA. KNURLED SHANK 5/16" DIA. BUGLE HEAD		MASTER CARTON	APPLICATION					
	IN. (MM)								
GF112	1-1/2	38.1	6,000 nails/ctn (40- 150 ct. coils) 6 fuel cells	Single Layer of Exterior Sheathing, Wood Furring and Blocking					
GF212	2-1/2	63.5	2,700 nails/ctn (18 - 150 ct. coils) 3 fuel cells	Multi-Layers of Sheathing, Wood Blocking, and Dimensional Lumber					

APPLICATIONS







Exterior Gypsum sheathing to steel framing, Plywood and OSB sheathing/flooring, Fiber cement panel attachment, Blocking Exterior walls, Windows/door bucks, Specialty exterior sheathing attachment, Woven wire mesh or expanded metal lath to steel framing.



OSB and plywood to iSPAN joists

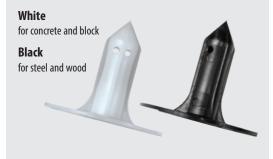




RAMSET T4 I-F



The Ramset T4 IF System is 4 times faster than the traditional stick pin installation method. It allows the installer to attach insulation in one simple step without the use of adhesives or cutting spindle insulation anchors anymore



FUEL CELL AND BATTERY

T4 Fuel Cell / Part No. T4FUEL

Replaces conventional powder loads and drives more than 1000 pins



Fuel injection means no additional steps of preparing a fuel cell. Click the fuel cell in place and the tool is ready to go.

T4 Battery / Part No. 18581

The 6-volt Li-lon battery can drive more than 3500 shots per charge



- Part No.: T4 I-F
- Single shot gas tool
- One step fuel injection & eject
- Length: 15"

- Height: 15.25"
- · Weight: 7.6lbs. with battery
- 2 year warranty
- Operating Temperature: 5°F to 122°F

ADVANTAGES

- Saves days over the traditional insulation fastening method saving time and labor costs.
- Safer than stick pins, powder actuated, and screw fastening methods.
- Fasten the insulation directly to concrete, hollow block, and steel studs. No need to glue and stick pin insulation anchors anymore.
- Tool allows you to fasten the insulation in tight spaces through pipes and sprinkler systems.
- The system can be used year round: unlike stick pins you wont be restricted by cold temperatures or wet surfaces.
- The T4FUEL can shoot more than 1000 shots before it needs to be replaced.
- · Lower operator fatigue.
- 1"-6" insulation capacity.

APPLICATIONS

Most common application is fastening insulation to concrete, hollow block, and steel studs



Above acoustical ceilings



Foundations & basements



Interior walls on concrete block



Behind cladding over wood stud walls



Behind cladding over concrete block walls



Behind cladding over steel stud walls



Faster and Safer, Industry-Approved Thermal Break Fastener

Performance Tables:

CONCRETE

PART NUMBER SERIES	CONCRETE STRENGTH (PSI)	ALLOWABLE/ULTIMATE TENSION LOADS (Lbs)
IFC	3600 - 6500	35 - 211

^{*}Bold number is allowable load, second number is average ultimate load

HOLLOW CONCRETE BLOCK

PART NUMBER SERIES	ALLOWABLE/ULTIMATE TENSION LOADS (Lbs)
IFC	35 - 184

^{*}Bold number is allowable load, second number is average ultimate load

STEEL STUDS

	PART SHANK		Installed in Cold Formed Steel Framing (lbf)						
NUMBER SERIES	DIAMETER (INCH)	22 GAUGE	20 GAUGE	18 GAUGE	16 GAUGE	14 GAUGE	12 GAUGE		
	IFS (knurled)	0.100	20 - 120	33 - 200	46 - 280	60 - 360	62 - 371	75 - 448	

^{*}Bold number is allowable load, second number is average ultimate load

WOOD

PART NUMBER SERIES	SHANK DIAMETER (INCH)	Installed in 16/32" (1/2" nominal) 4 Ply Plywood Sheathing (lbf)
IFS (knurled)	0.100	16 - 93

^{*}Bold number is allowable load, second number is average ultimate load

Selection Chart:

INSULATION THICKNESS			BOX QTY
1"	T4IFC-100	T4IFS-100	500
1-1/2"	T4IFC-112	T4IFS-112	500
2"	T4IFC-200	T4IFS-200	500
2-1/2"	T4IFC-212	T4IFS-212	500
3"	T4IFC-300	T4IFS-300	500
3-1/2"	T4IFC-312	T4IFS-312	500
4"	T4IFC-400	T4IFS-400	500
5"	T4IFC-500	T4IFS-500	500
6"	T4IFC-600	T4IFS-600	400
Tool	T4IF	T4IF	1

Thermal Efficiency:

	INSULATION THICKNESS						
		1 in	2 in	3 in	4 in	5 in	6 in
Reference	U-Factor (W/m2 °C)	1.1786	0.7122	0.5103	0.3976	0.3257	0.2758
Reference	Efficiency (%)	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
Stick Pin	U-Factor (W/m2 °C)	1.2442	0.7706	0.5597	0.4397	0.3621	0.3078
SUCK PIII	Efficiency (%)	94.88%	92.42%	91.17%	90.43%	89.94%	89.%59
Damast I F	U-Factor (W/m2 °C)	1.1845	0.7162	0.5132	0.3999	0.3276	0.2773
Ramset I-F	Efficiency (%)	99.50%	99.45%	99.44%	99.43%	99.42%	99.42%

Fastener Specifications:

- · Pin Material: Heat treated carbon steel
- · Pin Finish: Mechanical Zinc Plated
- Washer Material: High Density Polyethylene (HDPE)
- 2-3/8" Washer Diameter
- The fastener assembly is clearly branded Ramset along with the length of the fastener assembly



Effective Fastener Length: 3/4" for IFC- / 1-1/2" for IFS-

Washer Diameter 2-3/8" Large bearing surface keeps

insulation from sagging



Integrated Cap Closed cap creates thermal break



Washer Point Designed to pierce dense insulation material



Concrete

Steel



.27 CALIBER STRIP TOOLS

RA27



A STATE OF THE PARTY OF THE PAR

3 GREEN **4**YELLOW

5 RED

POWDERLOAD IDENTIFICATION

Lower Power → Higher Power



Part No. RA27CUP

Works with 6' (V4-6) and 8' (V4-8) Poles

Part No. RA27MAG

Works with collated
True Embedment (TE_X) Pins





Ramset's fully automatic RA27 powder-actuated tool, lowering downtime and fatigue on commercial jobsites. The RA27 stands up to tough use for interior and exterior applications:

- Track-to-Concrete
- Track-to-Steel
- Exterior Cladding Clips

- Deep Leg Track
- Electrical/Unistrut
- Hat Channel

RA27 TOOL SPECIFICATIONS

- Part number: RA27
- Weight: 5.3 lbs
- Maximum pin length without washer: 1½"
- Maximum pin length with washer: 2"
- 3-year warranty
- For use with .27 caliber loads (green, yellow, red)

RA27MAG MAGAZINE SPECIFICATIONS

- Part number: RA27MAG
- Weight: 1.3 lbs

• Maximum pin length: 1¼"

ADVANTAGES

- Lower pushdown force reduces fatigue
- · Long-lasting piston reduces downtime
- Collar requires only ¼ turn for quicker cleaning
- More power load-for-load provides flexibility in a wide range of applications
- Swing out scaffold hook keeps the tool within reach



- Power adjust dial enables user to dial down power for ideal pin embedment
- Patented RRC (Residue Release Channel) allows tool to work longer between cleanings.
- Back end padding absorbs recoil, lowering fatigue
- Durable magazine providing up to 30% longer lifespan
- Belt/tether clip for safety



MOST COMMON FASTENERS – TRUE EMBEDMENT PINS								
a		PIN LE	ENGTH	EMBEDME	MASTER			
	PART #	IN.	(MM)	IN.	(MM)	CARTON QTY		
	TE12	9/16	(13.8)	1/2	(12.7)	5000		
74	TE34	13/16	(20.6)	3/4	(19)	5000		
	TE100	1-1/16	(27)	1	(25.4)	5000		
10	TE114	1-5/16	(33.3)	1-1/4	(31.6)	1000		

 $Shank\ diameter = .157 \ Head\ diameter = .320$

COLLATED TRUE EMBEDMENT PINS								
		PIN LI	ENGTH	EMBEDME	MASTER			
	PART #	IN.	(MM)	IN.	(MM)	CARTON QTY		
	TE12X	9/16	(13.8)	1/2	(12.7)	5000		
11111111111	TE34X	13/16	(20.6)	3/4	(19.1)	5000		
	TE100X	1-1/16	(27)	1	(25.4)	5000		
	TE114X	1-5/16	(33.3)	1-1/4	(31.8)	5000		

Shank diameter = .157 Head diameter = .320

COMMON REPLACEMENT PART – AVAILABLE AT ITW SERVICE AND PARTS

• 751321 Piston



.27 CALIBER STRIP TOOLS

RA54



Durable, Reliable, Powerful, Automatic



Ramset's most powerful tool with increased speed, less downtime and improved reliability for maximized productivity

The Ramset RA54 was specifically designed for the commercial framer for heavy-duty interior & exterior applications. The RA54's combination of high power and durability make it perfect for these applications:

- Driving 1-1/4" embedment for perimeter track
- Fastening track & clips to structural steel
- Track to hard concrete
- Excellent compliment to your Ramset TrakFast program

FEATURES

- Part Number: RA54
- .27 Caliber Strip Tool
- **Automatic Piston Return**
- **Power Adjust Dial**
- 3" Pin Capacity
- 3 Year Warranty
- .27 Caliber Strip Loads: 3 (Green), 4 (Yellow), 5 (Red) 6 (Purple)
- Weight: 7.25 lbs.
- Length: 19"
- Muzzle Bushing O.D.: 7/8"

ADVANTAGES

- Improved trigger pull
- Requires less cleaning than typical tools less downtime
- More power load-for-load than the prior XT540 model.
- Ideal for hard concrete applications (purple loads)
- Quick and intuitive to dis-/re-assemble for cleaning and piston replacement minimizing downtime
- Ergonomically balanced
- Works with Magnetic Muzzle (Part# 100227) & **Lathing Discs**

MOST COMMON FASTENERS							
	SHANK	LENGTH					
PIN#	IN.	(MM)	MOST COMMON APPLICATION				
SP58TH	5/8	15.9	Track to steel				
TE114	1-1/4	31.8	Track to concrete				
SP114	1-1/4	31.8	Track to concrete				

COMMON REPLACEMENT PART – AVAILABLE AT ITW SERVICE AND PARTS

37077 Piston

• 011483 Piston Return Spring

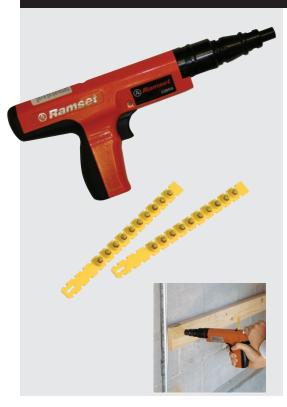






.25 AND .27 CALIBER STRIP TOOLS

COBRA



- · Part Number: COBRA
- .27 Caliber Strip Tool
- Semi-Automatic
- Economical
- .27 caliber 10-shot strip loads:
 3 (Green), 4 (Yellow), 5 (Red)
- · Weight: 5.0 lbs.
- Length: 13-1/4"
- Muzzle Bushing O.D.: 9/16"
- Maximum Pin Length: 2-1/2" (3" w/washer)

ADVANTAGES

- Semi-automatic .27-caliber tool uses strip loads
- Padded recoil-absorbing handle for greater operator comfort
- Fastens up to 3" standard Ramset drive pins and threaded studs—ideal for general construction applications
- 1 Year Warranty

MOST COMMON FASTENERS						
	SHANK LENGTH					
PIN#	IN.	(MM)	MOST COMMON APPLICATION			
1516SDC (washered)	2-1/2	63.5	2" x 4" to concrete			
1524SDP(washered)	3	76.2	2" x 4" to concrete			
SP58TH	5/8	15.9	Track to steel			

COMMON REPLACEMENT PART – AVAILABLE AT ITW SERVICE AND PARTS

SC301200A Piston and Ring



VIDEO AVAILABLE

R25



- .25 Caliber Strip Tool
- Semi-Automatic
- .25 Caliber Strip Loads:3 (Green), 4 (Yellow), 5 (Red)

- Weight: 4.3 lbs.
- Length: 11.6"
- Maximum Pin Length: 1-1/2"
- 1 Year Warranty

ADVANTAGES

- Rugged metal housing
- Rubber cushion grip

- · Popular drywall track tool
- 1 Year Warranty

MOST COMMON FASTENERS							
	SHANK LENGTH						
PIN#	IN.	(MM)	MOST COMMON APPLICATION				
1506B	3/4	19.0	Track to concrete				
SP58TH	5/8	15.9	Track to steel				

COMMON REPLACEMENT PART – AVAILABLE AT ITW SERVICE AND PARTS

SC325207A Piston Assembly



.27 CALIBER STRIP TOOLS

VIPER4



- Part Number: VIPER4
- .27 Caliber Strip Tool
- · Semi-Automatic
- Designed Specifically for Overhead * Applications
- 3 Year Warranty
- .27 caliber 10-shot strip loads:
 3 (Green), 4 (Yellow), 5 (Red)
 - Weight: 4.9 lbs.
- Length: 17.25"
- Maximum Pin Length: 1-1/2"

ADVANTAGES

- Automatic load advance: Load is advanced consistently each time the Viper is fired.
- Automatic Piston return: No time spent manually resetting or cycling the tool. Allows you to work faster.
- Overdrive Protection: Heavy duty buffer system prevents front end damage caused by piston overdrive —especially through sprayed-on insulation.
- Open Front-end design: Completely redesigned openended muzzle keeps your tool cleaner longer.
- Simplified Barrel Retention Collar: No tools are required for assembly or disassembly.
- Stable Steel Collar: The VIPER4 screws securely into the end of the extension pole with the steel collar ensuring a more durable and rigid connection.





TOOL/POLE CONNECTION

The new poles have an internal rod, when activated by pushing on the pole sleeve triggers the new VIPER4.

PART NUMBER	DESCRIPTION
V4-6	6' Pole
V4-8	8' Pole
V4-EXT	3' Extension (no trigger)

^{*}Telescoping poles are NOT available for the VIPER4.

MOST COMMON FASTENERS				
	SHANK	LENGTH	MOST COMMON	
PIN#	IN.	(MM)	APPLICATION	
14TRHSS10	1	25.4	Threaded Rod Hanger	
SDC125	1-1/4	31.8	Ceiling Clip	
SPC114	1-1/4	31.8	Ceiling Clip	

COMMON REPLACEMENT PART – AVAILABLE AT ITW SERVICE AND PARTS

MVP140 Piston

FASTENERS

• ELECTRICAL PIN/CLIP ASSEMBLIES

Preassembled Pin & Clips for some of the most common electrical applications increase jobsite speed for the electrician.

STANDARD PIN/CLIP ASSEMBLIES

SDC Fasteners are designed with special dimples on the angle clips which act as a shim and assure a snug fit between the structural member and the clip.

POWERPOINT® PIN/CLIP ASSEMBLIES

SPC Fasteners are assembled with the patented technology of PowerPoint pins for penetration in hard concrete and steel. The uniform shape and finish of the engineered tip results in more consistent performance in your toughest situations.









VIDEO AVAILABLE



The VIPER4 screws solidly onto a pole for high reach and secure operation for ceiling applications.

The Viper was engineered specifically for overhead applications.







POLE TOOLS & CUPS



FEATURES

- Pole tools allow to easily fasten in overhead applications safety from the floor.
- Eliminate the need for ladders and scaffolding.

 Cup accessories designed to ergonomically balance the tools directly over the poles for a lightweight feel.



CUP ACCESSORIES AND POLES				
PART #	DESCRIPTION	PART #	LENGTH	
T3CUP	T3 Cup	V4-6	6' Pole	
T4CUP	T4 Cup	V4-8	8' Pole	
RA27CUP	RA27 Cup	V4-EXT	3' Extension (no trigger)	







EXTENSION POLES

ADVANTAGES

- Pole tools allow to easily fasten in overhead applications safety from the floor.
- Eliminate the need for ladders and scaffolding.

 Cup accessories designed to ergonomically balance the tools directly over the poles for a lightweight feel.

POLES FOR RAM	ASET VI	PER4
PART #		1

LENGTH
6' Pole
8' Pole
3' Extension (no trigger)



Ramset Pole Tools are an excellent choice for highreach fastening applications.



Fast, easy installation from floor level eliminates lift baskets, scaffolds and ladders.

Uses VIPER4 pole system:

Works with three newly designed Ramset poles for greater ease and accuracy.

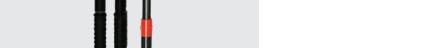






TOOL/POLE CONNECTION

The pole has a unique internal rod that when activated by pushing on the pole sleeve triggers the VIPER4.





TOOL ACCESSORIES

ACCESSORIES



Part No. TFUEL Fuel Cell for TrakFast (TF1100, TF1200) Gypfast, G2 Qty: 12



Part No. T4FUEL
Fuel Cell for T4SS & T4MAG, T4 I-F
Qty: 12 (3–4 packs)



Part No. T3FUEL Fuel Cell for T3SS & T3MAG Qty: 12 (6–2 packs)



Part No. 7505012 Battery for TF1100 Qty: 1



Part No. B0092Battery for T3SS & T3MAG,
TF1200, G2, T3IF-6
Qty: 1



Part No. 906014
Battery Charger Kit for TF1200,
T3SS, T3MAG,T3IF-6, & G2
Qty: 1



Part No. 18581 Battery for T4SS, T4 I-F, T4MAG Qty: 1



Part No. 18582 Battery Charger Kit for T4SS, T4 I-F, T4MAG Qty: 1



Part No. LD100
Plated 1" Lathing Disc 22g
Qty: 1,000 per box
Works with all magnetic probes



Part No. 19943 Part No. 19967

Magnetic Nose Piece Magnetic Nose Piece
for T4SS for T4MAG
Qty: 1 Qty: 1

ACCESSORIES — NOW AVAILABLE AT ITW CONSTRUCTION PARTS



Part No. 100041LA
Disc Holding Probe for TF1200 Probe
Qty: 1



Part No. M150200 Magnetic Nose Piece for T3SS Qty: 1



Part No. 906001 Disc Holding Probe for T3MAG Qty: 1



Part No. 100227*
Magnetic Muzzle for XT540
Qty: 1

For other service parts, please contact Tool Repair and Parts at www.itwconstructionparts.com

Ramset

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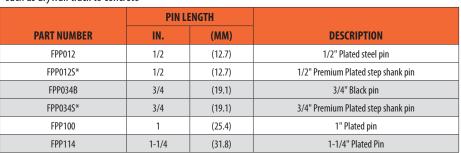




Ramset Collated Gas Tool Fasteners are specifically engineered for optimal performance in Ramset Gas Power Tools using fastener magazines.

SELECTION CHART

For high volume, repetitive fastenings to concrete and steel such as drywall track to concrete



Shank diameter = .109 *Shank diameter = .104/.118 Head diameter = .250 Sold in master cartons of 5000 minimum. Cartons cannot be split.

TRAKFAST BREAKAWAY STRIP FUEL/PIN PACK

TRAKFAST STANDARD <u>FUEL/PIN PACK</u>

1000 PINS AND 1 FUEL CELL PER BOX

1000 PINS AND 1 FUEL CELL PER BOX



Collation designed to breakaway on impact. For high volume, repetitive fastenings to concrete such as wood furring to concrete

	PIN LENGTH		
PART NUMBER	IN.	(MM)	DESCRIPTION
FPP034T	3/4	(19.1)	3/4" Plated pin
FPP100T	1	(25.4)	1" Plated pin
FPP114T	1-1/4	(31.8)	1-1/4" Plated Pin
FPP112T	1-1/2	(38.1)	1-1/2" Plated Pin

Shank diameter = .109 Head diameter = .250
Sold in master cartons of 5000 minimum. Cartons cannot be split.

TRAKFAST PLYWOOD PIN

1000 PINS AND 1 FUEL CELL PER BOX



For attaching plywood to metal studs

	PIN LENGTH		
PART NUMBER	IN.	(MM)	DESCRIPTION
PLY138	1-3/8	(34.9)	1-3/8" Plated pin (knurled)

Shank diameter = .109 Head diameter = .250 Helical knurled shank Mechanical zinc plated Sold in master cartons of 5000 minimum. Cartons cannot be split.





VS SCREWS

3 - 5 times faster than screw installation. No worrying about electrical cords.

STRIP

- Collation strip breaks away upon impact, allowing the head of the pin to recess into the wood for a nice, clean look
- 10-pin strips transfer easily from the operator's pouch to the TrakFast tool, eliminating waste

VS AIR SYSTEMS

No set-up and tear down time. No hassling with compressors or hoses.

PINS

- Hardened steel pin ensures a clean penetration of the fastener — no dimpling of the stud
- Knurled helical shank gives the fastener superior holding values
- Zinc plated for corrosion resistance







SELECTION CHART

Larger .125 shank diameter offers improved success rate (15 pin strip)



	PIN LENGTH		
PART NUMBER	IN.	(MM)	DESCRIPTION
T4012	1/2	(12.7)	1/2" steel pin with T4 fuel cell
T4012S	1/2	(12.7)	1/2" premium steel pin with T4 fuel cell
T4034B	3/4	(19.1)	3/4" concrete pin with T4 fuel cell
T4034S*	3/4	(19.1)	3/4" step shank pin with T4 fuel cell
T4100	1	(25.4)	1" concrete pin with T4 fuel cell

Shank diameter = .125 **Shank diameter = .104/.125 Head diameter = .250 Sold in master cartons of 5100 minimum. Cartons cannot be split.



Larger .125 shank diameter offers improved success rate (15 pin strip)

	PIN LENGTH		
PART NUMBER	IN.	(MM)	DESCRIPTION
T3012	1/2	(12.7)	1/2" steel pin with T3 fuel cell
T3012S	1/2	(12.7)	1/2" premium steel pin with T3 fuel cell
T3034B	3/4	(19.1)	3/4" concrete pin with T3 fuel cell
T3034S*	3/4	(19.1)	3/4" step shank pin with T3 fuel cell
T3100	1	(25.4)	1" concrete pin with T3 fuel cell

Shank diameter = .125 *Shank diameter = .104/.125 Head diameter = .250 Sold in master cartons of 5000 minimum. Cartons cannot be split.



For attaching exterior sheating, both gypsum and plywood, to metal studs

1	PART NO.	FASTENER DESCRIPTION .140" DIA. KNURLED SHANK 5/16" DIA. BUGLE HEAD	MASTER CARTON QUANTITY	MASTER CARTON WEIGHT	APPLICATIONS
	GF112	1-1/2" (38mm)	6,000 nails/ctn (40- 150 ct. coils) 6 fuel cells	37 lbs.	Single Layer of Exterior Sheathing, Wood Furring and Blocking
	GF212	2-1/2" (64mm)	2,700 nails/ctn (18 - 150 ct. coils) 3 fuel cells	26 lbs.	Multi-Layers of Sheathing, Wood Blocking, and Dimensional Lumber





LONG LIFE COATING ALLOWS FOR USE IN:

- Exterior applications
- · Treated Lumber
- Treated Plywood
- · Fire Resistant Plywood
- · 20g to 14g applications





(Pre-assembled, Single-Shot)

T4SS SINGLE SHOT TOOL



The fasteners are designed for use in Ramset T3SS/T4SS single-shot gas tool

SELECTION CHART

THREADED ROD HANGER

For suspended ceilings, piping and other items using 1/4" or 3/8" threaded rod. Fastener is pre-assembled to a 16 gage threaded rod hanger. 100 per jar.



PART Number	DESCRIPTION	MASTER CARTON QUANTITY
14TRHMP034	1/4" Rod hanger with 3/4" plated pin	800
38TRHMP034	3/8" Rod hanger with 3/4" plated pin	800

Shank diameter = .104/.125 Head diameter = .300

ONE HOLE STRAP

Used to attach EMT conduit or armored cable to concrete. Fastener pre-assembled to a 16 gage conduit strap. 100 per jar, 3/8" 200 per jar.



PART NUMBER	DESCRIPTION	MASTER CARTON QUANTITY
38HSMP034*	3/8" Hole strap with 3/4" plated pin (ŪL)	1200
12HSMP034	1/2" Hole strap with 3/4" plated pin	800
34HSMP034	3/4" Hole strap with 3/4" plated pin	600
10HSMP034	1" Hole strap with 3/4" plated pin	600

CONDUIT CLAMP

Used to attach conduit to concrete. Pin pre-assembled to an 18 gage conduit strap. 3/4" 25 per jar.





PART Number	DESCRIPTION	MASTER CARTON QUANTITY
34CCMP034L	3/4" Conduit clamp with 3/4" plated pin	300

Shank diameter = .104/.125 Head diameter = .300

CEILING CLIP ASSEMBLY

Pre-assembled Ceiling Clip. Plated 14 gage clip. 100 per jar.



PART NUMBER	DESCRIPTION	MASTER CARTON QUANTITY
34CLIP	3/4" wide angle clip w/ 3/4" length pin	800

Shank diameter = .104/.125 Head diameter = .300 Hole diameter = 5/16"

AVAILABLE IN CONVENIENT JARS!



The new durable plastic containers mean less waste on the jobsite, or in the back of a truck. Their wide-mouth design makes it easy to grab what you need.



Each T3SS gas accessory and pin label provides vital holding value information—taking away the guess work.





(Pre-assembled, Single-Shot)

T4SS SINGLE SHOT TOOL



The fasteners are designed for use in Ramset T3SS/T4SS single-shot gas tool

SELECTION CHART

TIE STRAP HOLDER

Used to install temporary lighting and secure low voltage cable to concrete, uses a standard cable tie up to 3/8" in width. Fastener is pre-assembled to a 22 gage tie strap holder. 50 per jar.





PART Number	DESCRIPTION	MASTER CARTON QUANTITY	
TSHMP034	Tie strap holder with 3/4" plated pin	1250	

Shank diameter = .104/.125 Head diameter = .300

MECHANICAL PIN WITH WASHER

Used for the attachment of light gage metal to concrete and steel such as HVAC duct strap to concrete. Plated pin pre-assembled to a 1/2" domed washer. 200 per jar, 1" 100 per jar.



PART Number	DESCRIPTION	MASTER CARTON QUANTITY
M034	3/4" Plated pin with domed washer	5000
M034BB	3/4" Premium step pin with domed washer	5000
M100	1" Plated pin with domed washer	5000

MUST USE WITH MAGNETIC WORK CONTACT ELEMENT (Part #19943 for T4SS / Part #M150200 for T3SS)

TOP HAT PIN

Used for general purpose fastening to concrete. Plated pin with top hat. 200 per jar.



PART Number	DESCRIPTION	MASTER CARTON QUANTITY
MP034TH	3/4" Plated pin with top hat	5000

Shank diameter = .125 Head diameter = .300





POWDER FASTENERS

We maintain only the highest standards in the materials, production techniques and quality control measures used to manufacture our fasteners, assuring consistent, optimum quality in every fastener.

FASTENER TERMINOLOGY SUFFIX

 $\begin{array}{lll} K = Knurled & X = Collated & C = 100 \ count \\ B = Black & SD = Washer & M = 1000 \ count \end{array}$

E = Ramguard TH = Top Hat

ADVANTAGES

ITW Ramset powder actuated fasteners are specifically fabricated to meet the exacting requirements of toughness and durability that enable them to penetrate dense concrete and structural quality steel. All Ramset fasteners with .300 head will fit into tools with 8mm barrels.

SELECTION CHART

BLACK TRACK PINS

Designed for use in concrete and structural steel applications. Available in 100-pack or 1000-pack per box.



PART	SHANK LENGTH						MASTER
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY
1506B	3/4	(19.1)	•	•	•	•	5000

Shank diameter = .145 Head diameter = .300

PLATED PINS

Designed for use in concrete and structural steel applications. 100 per box.



PART	SHANK	LENGTH					MASTER
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY
1503K	1/2 Knurled	(12.7)	•	•	•	•	5000
1506	3/4	(19.1)	•	•	•	•	5000
1508	1	(25.4)	•	•	•	•	5000
1510	1-1/4	(31.8)	•	•	•	•	1000
1512	1-1/2	(38.1)	•	•	•	•	1000
1514	2	(50.8)		•	•	•	800
1516	2-1/2	(63.5)		•	•	•	800
1524	3	(76.2)		•	•		600

Shank diameter = .145 Head diameter = .300

WASHERED PINS

Washer increases bearing surface against the material to be fastened.

100 per box. 16 gage metal washer. 7/8" diameter washer.



PART	SHANK	LENGTH					MASTER
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY
1506SD	3/4	(19.1)	•	•	•	•	1000
1508SD	1	(25.4)	•	•	•	•	1000
1510SD	1-1/4	(31.8)	•	•	•	•	1000
1512SD	1-1/2	(38.1)	•	•	•	•	1000
1514SD	2	(50.8)	•	•	•	•	1000
1516SDC	2-1/2	(63.5)		•	•	•	600
1524SDP*	3	(76.2)		•	•	•	600

^{*}Square washer indicates 3" pin has been installed

RAMGUARD PINS

Coated to improve corrosion resistance in treated lumber and other applications.

100 per box. Recommended for treated lumber applications.



PART	SHANK LENGTH						MASTER CARTON
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	QTY
1516E	2-1/2	(63.5)		•	•	•	800
1516SDE	2-1/2	(63.5)		•	•	•	600
1524SDE*	3	(76.2)		•	•	•	600

Shank diameter = .145

 $Head\ diameter = .300$



Shank diameter = .145 Head diameter = .300

^{*}Square washer indicates 3" pin has been installed

^{* 1500} Series Coated with RamGuard



POWDER FASTENERS

SELECTION CHART

POWERPOINT PINS

Used for fastening into harder steel and concrete. Premium steel and hard concrete pin. 100 per box.



PART	SHANK LENGTH						MASTER
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY
SP12	1/2	(12.7)	•	•	•	•	5000
SP58	5/8	(15.9)	•	•	•	•	5000
SP34	3/4	(19.1)	•	•	•	•	5000

Shank diameter = .150 Head diameter = .300

POWERPOINT STEP SHANK PINS

Used for fastening into harder steel and concrete. Premium steel and hard concrete pin. Pin for fastening into harder steel and concrete. 100 per box. (M100BB 500 per jar)



PART	SHANK LENGTH						MASTER
NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY
M100BB	1	(25.4)	•	•	•	•	4000
SP114	1-1/4	(31.8)	•	•	•	•	1000
SP178	1-7/8	(47.6)		•	•	•	1000

Shank diameter = .150/.180 Head diameter = .300 M100BB shank diameter = .125/.150 with 1/2" washer

POWERPOINT TOP HAT PIN

Used for general purpose fastening to steel.

Plated pin with top hat. 100 per box.



PART		SHANK LENGTH						MASTER	
	NUMBER	IN.	(MM)	R25 / RA27	SA270	XT540 / RA54	COBRA	CARTON QTY	
	SP58TH	5/8"	15.8	•	•	•	•	5000	

Shank diameter = .150 Head diameter = .300

TRUE EMBEDMENT PINS

The Ramset .157 True Embedment Pin is sized to provide you with True Embedment depths in track up to 14 gauge. Sized approximately 1/16" longer than nominal length to provide a True Embedment. 100 per box.



PART	PIN LE	NGTH	EMBEDME	NT LENGTH					XT540/	MASTER CARTON
NUMBER	IN.	(MM)	IN.	(MM)	R25 / RA27	VIPER	SA270	COBRA	RA54	QTY
TE12	9/16	(13.8)	1/2	(12.7)	•	•	•	•	•	5000
TE34	13/16	(20.6)	3/4	(19.1)	•	•	•	•	•	5000
TE100	1-1/16	(27)	1	(25.4)	•	•	•	•	•	5000
TE114	1-5/16	(33.3)	1-1/4	(31.8)	•	•	•	•	•	1000

Shank diameter = .157 Head diameter = .320

TRUE EMBEDMENT PINS

10-pin collated strips for the Ramset RA27 with RA27MAG and RA54 with RA54MAG.



PART	PIN LE	NGTH	EMBEDME	Master Carton	
NUMBER	IN.	(MM)	IN.	(MM)	Qty
TE12X	9/16	(13.8)	1/2	(12.7)	5000
TE34X	13/16	(20.6)	3/4	(19.1)	5000
TE100X	1-1/16	(27)	1	(25.4)	5000
TE114X	1-5/16	(33.3)	1-1/4	(31.8)	5000

Shank diameter = .157 Head diameter = .320



10-Pin Collated Stips for the XT540 with XTMAG only.



PART	PIN LE	NGTH	EMBEDME	NT LENGTH	MASTER
NUMBER	IN.	(MM)	IN.	(MM)	CARTON QTY
TE12XT	9/16	(13.8)	1/2	(12.7)	5000
TE34XT	13/16	(20.6)	3/4	(19.1)	5000
TE100XT	1-1/16	(27)	1	(25.4)	5000
TE114XT	1-5/16	(33.3)	1-1/4	(31.8)	5000

Shank diameter = .157 Head diameter = .320 *Cannot be used in other manufacturer's magazines







POWDER FASTENERS

SELECTION CHART

CEILING CLIP ASSEMBLIES

Designed for suspending ceilings and other overhead applications. Pin preassembled to a Zinc Plated 14 gage 45° clip. 1000 per box.



PART	PIN LENGTH						
NUMBER	IN.	(MM)	VIPER	SA270 / RA27	COBRA	XT540 / RA54	MASTER CARTON QTY
SDC100	1	(25.4)	•	•	•	•	1000
SDC125*	1-1/4	(31.8)	•	•	•	•	1000

^{*}Available in 100-Pack (P/N: SDC125C) Shank diameter = .145 Head diameter = .300 Hole Dia: .330"

PREMIUM PINS WITH CEILING CLIPS

Designed for difficult overhead applications. Pin preassembled to a zinc plated 14 gage 90° angle clip. 1000 per box



PART	PIN LI	NGTH					
NUMBER	IN.	(MM)	VIPER	SA270 / RA27	COBRA	XT540 / RA54	Master Carton Qty
SPC78	7/8	(22.2)	•	•	•	•	1000
SPC114	1-1/4	(31.8)	•	•	•	•	1000

Shank diameter = .150 (SPC114 = .150/.180) Head diameter = .300 Hole diameter = 5/16"

FASTENER ANGLE CLIP

General purpose 3/4" wide 90° angle clip. 14 gage angle clip. 100 zinc plated clips per box.



PART Number	DESCRIPTION	MASTER CARTON QTY
1202CF	Angle clip (no pin)	1000

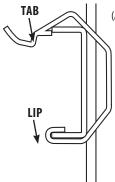
Hole diameter: 5/16" & 13/64"

LATHER CLIP CHANNEL HANGER



PART Number	DESCRIPTION	MASTER CARTON QTY
LC112	1-1/2" Lathers Clip Channel Hanger for 1/4" Plain Rod	100

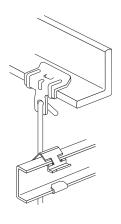
INSTALLATION

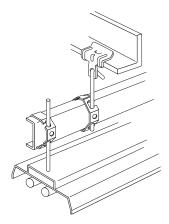


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(Attached above clip)

- 1. Compress the clip and position on the rod at the desired location.
- To install the channel, place the flange of the channel in the lip of the clip and rotate the channel toward the rod into position (see picture).
- Use with cold rolled channel, with flange width 7/16" to 5/8" and hot rolled channel sizes 0.85#/ft and 0.105#/ft.
- Static load limit, with a 3 to 1 safety factor, equals 160 lbs. Clip was tested to 480 lbs.
- 5. UL Tested







POWDER FASTENERS

SELECTION CHART

HYBRID PIN

For general purpose attachments to concrete.

PowerPoint step shank pin pre-assembled to 1/2" washer. 500 per jar.



PART Number	DESCRIPTION	ALL POWDER TOOLS	Master Carton Quantity
M100BB	1" PowerPoint step shank pin with 1/2" domed washer & flute	•	4000

Shank diameter = .125/.150 Head diameter = .300

ONE HOLE CONDUIT STRAP

Used to attach EMT conduit or armored cable to concrete.

PowerPoint fastener pre-assembled to a 16 gage conduit strap. 100 per box.



PART Number	DESCRIPTION	ALL POWDER TOOLS	Master Carton Quantity
38HSSS10*	3/8" Hole strap with w/1 premium pin	• (except SA270 and Cobra)	500
34HSSS10	3/4" Hole strap with w/1 premium pin	•	500

Shank diameter = .125/.150 Head diameter = .300 38HSSS10 = 18 gage

THREADED ROD HANGER

For suspended ceilings, piping, and other items using 1/4" or 3/8" threaded rod. PowerPoint fastener pre-assembled to a 16 gage threaded rod hanger. 100 per box.





PART Number	DESCRIPTION	ALL POWDER TOOLS	Master Carton Quantity
14TRHSS10	1/4" Rod hanger w/1" premium pin	•	500
38TRHSS10	3/8" Rod hanger w/1" premium pin	•	500

Shank diameter = .125/.150 Head diameter = .300







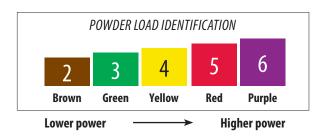
High Quality and Dependability

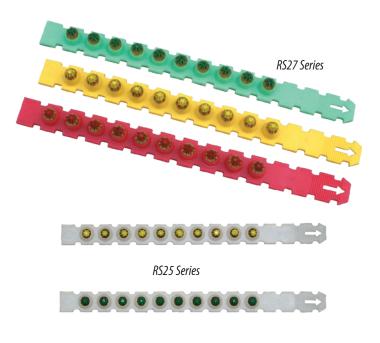
ITW Ramset powder loads and tools match tolerances to provide optimum power within recognized national velocity standards. Available in color-coded 10-load strips, and 100-load boxes.

Caution Always test-fasten with the lowest power level for your tool. If more power is necessary, use the next highest power level until proper level and fastening is achieved. Refer to operator's manual for more specific details. Observe all safety reminders. Tool operators must be trained and qualified as required by federal law. Failure to use properly can result in serious injury or death to users or bystanders.

Advantages Powder Guide

Power level is designated by the load level number marked on each box; also by the color of the box and each powder load. As the number increases, the power level increases.





SELECTION CHART

RAMSET	RAMSET LOADS FOR LOW VELOCITY TOOLS											
PART	POWER	COLOR	CALIBER/TYPE	PACKAGING	Master Carton Qty	COMPATIBLE TOOLS						
NUMBER	LEVEL	COLOR	CALIDER/TIFE	FACKAGING	master carton qty	RAMSET	OTHERS					
3RS25 4RS25 5RS25	3 4 5	Green Yellow Red	.25 Strip .25 Strip .25 Strip	all 10 shot strip 10 strips/box	10,000	R25	DX35					
3RS27	3	Green	.27 Strip	all 10 shot strip 10 strips/box	10,000		DX2, DX350, DX351,					
4RS27	4	Yellow	.27 Strip	all 10 shot strip 10 strips/box	10,000	SA270, Cobra, Viper, RA27, XT540 and RA54	DX36M, DX460, DX5					
5RS27	5	Red	.27 Strip	all 10 shot strip 10 strips/box	10,000		DX2, DX350, DX351, DX36M, DX451, DX460					
6RS27	6	Purple	.27 Strip	all 10 shot strip 10 strips/box	10,000	RA54	DX451, DX460, DX5					

Ramset®

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Single Shot Gas and Powder Fasteners)
Collated Gas Fasteners in Steel)
Plywood Pin (PLY138)40)
Gypfast Fasteners	2
Powder Actuated Fasteners (1500 Series)	1
Powder Actuated Fasteners (SP Series)	5
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Ceiling Clips / Angle Clips	8



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PERFORMANCE / SUBMITTAL

Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

PIN SPECIFICATIONS

Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc

• Typical tensile strength: 270,000 psi

• Typical shear strength: 162,000 psi

STANDARD FINISHES

Proprietary black

Mechanical zinc plate to a minimum thickness of .0002 meets requirements of ASTM B695—Class 5 Type I

APPROVALS/LISTINGS

ICC Evaluation Service, Inc.

#ESR-2579 TrakFast Pins #ESR-1955 T3/T4 Fasteners

City of Los Angeles



Collated Gas Fasteners in Concrete (TrakFast and T3/T4)

D407	GUANW.		INSTALLED IN SOLID CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load							
PART Number	SHANK Dia	MINIMUM PENETRATION (INCH)	2,000 PSI		3,000 PSI		4,000 PSI			
SERIES	(INCH)		TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)		
FPP -	0.109	5/8	60 434	55 546	55 453	75 615	55 472	95 685		
Straight Shank	0.109	3/4	60 595	80 650	55 583	95 699	55 571	115 749		
FPP - Step Shank	0.104/0.118	3/4					51 256	83 418		

			2,000 PSI		4,00	O PSI	6,000 PSI		
		TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)		
T3/T4	T3/T4	5/8	83 414	109 611	78 426	80 <i>574</i>	95 545	128 686	
Straight Shank	0.125	3/4	107 541	156 855	104 593	195 <i>977</i>	132 658	206 1057	
T3/T4 Step Shank	0.104/0.125	5/8			102 525	138 795	101 511	119 634	

			INSTALLED IN LIGHTWEIGHT CONCRETE / DECK / BLOCK ALLOWABLE LOAD - Ultimate Load							
PART NUMBER	SHANK DIA	MINIMUM PENETRATION	3,000 LIGHT WEIGH		3,000 PSI LIGHT V WITH METAL DEC	VEIGHT CONCRETE K - LOWER FLUTE	HOLLOW CONCRETE MASONRY UNITS (CMU ANY LOCATION)			
SERIES	(INCH)	(INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)		
FPP -	0.100	5/8	35 234	55 403	30 239	205 1,025	35 347	50 435		
Straight Shank	0.109	3/4	80 630	100 <i>756</i>	40 330	235 1,248				
FPP - Step Shank	0.104/0.118	3/4					36 184	58 290		
T3/T4	0.425	5/8	84 418	108 540	72 361	242 1,210	20 243	34 264		
Straight Shank	0.125	3/4	108 <i>540</i>	173 864	93 470	288 1,442				
T3/T4 Step Shank	0.104/0.125	5/8	109 <i>543</i>	181 <i>904</i>	95 473	219 1,096	71 357	123 613		

Note 1: ALLOWABLE loads are shown in the LARGE BOLD font, *Ultimate* loads are shown in *smaller italic* font. Note 2: Testing conducted in accordance with ICC AC70 & ASTM E1190. Note 3: Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. Note 4: Values shown in concrete are for the fastener only. Connected members must be investigated separately.

Note 5: Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. Note 6: Job site testing may be required to determine actual job site values. Note 7: Minimum edge distance in concrete is 3 inches unless otherwise approved. Note 8: For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa. Note 9: T3/T4 straight shank allowable tension value in face shell of hollow CMU is 133 lbs.



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PERFORMANCE / SUBMITTAL

Fastener Assemblies in Concrete

				INSTALLED IN SOLID CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load							HOLLOW BLOCK Grade N, Type 1	
	PART	SHANK	MINIMUM	4,00	O PSI	6,00	O PSI	3,000 PSI LIGHT WEIGHT LOWER FLUTE		FACE SHELL Min 1-1/4" face thickness		
	NUMBER SERIES	DIA. (INCH)	PENETRATION (INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	
	MP034TH*, M034*	0.125	5/8	78 426	80 <i>574</i>	95 545	128 686	72 361	242 1210	133 691		
	M100*, BR2*	0.125	3/4	104 <i>593</i>	195 <i>977</i>	132 <i>658</i>	206 1057	93 470	288 1442	84 444	84 446	
LES	M034BB	0.104/.118	5/8	51 256	83 418					36 184	58 290	
EMBI	34 CLIP	0.104/.125	5/8	62 310		106 528		44 220				
GAS ASSEMBLIES	38HSMP034, 12HSMP034 34HSMP034, 10HSMP034 114HSMP034, 14TRHMP034 38TRHMP034, TSHMP034 12CCMP034L, 34CCMP034L	0.104/.125	5/8	60 357	117 587	107 533	191 <i>957</i>	54 269	230 1150	71 357	123 613	
POWDER ASSEMBLIES	M100BB, 38HSSS10 12HSSS10, 34HSSS10 10HSSS10, 14TRHSS10, 38TRHSS10	0.125/.150	3/4	107 559	213 1067	161 803	248 1240	96 478	231 1156	102 512	166 831	

^{*} ESR-1955 pin data applies. **Note 1: ALLOWABLE** loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190 **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for fastener only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads and other design criteria may require a different safety factor. **Note 6:** Job-site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. In hollow block applications, no more than one fastener per cell. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa. **Note 9:** 20 ga metal deck.

Gas Fasteners in Steel

	CHANK		INSTALLED IN A36 STRUCTURAL STEEL STEEL THICKNESS INCHES ALLOWABLE LOAD - Ultimate Load						
PART	SHANK Dia	TYPE OF	3/16 (.1875)		1/4 (.250)	3/8 (.375)		
NUMBER	(INCH)	SHANK	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS	
FPP012	0.109	SM00TH	195 1047	292 1570	223 1220	278 1526	181 1048 ⁷	186 1076 ⁷	
FPP012S	0.104/0.118	SM00TH			148 <i>744</i>	157 787	166 832 ⁷	157 787 ⁷	
T3012 / T4012	0.125	SM00TH	63 676	162 <i>1356</i>	239 1285	211 1417	113 9148	197 1327 ⁸	
T3012S / T4012S	0.125	TAPER SMOOTH	183 <i>958</i>	332 1660	237 1184	356 1782	189 943 ¹⁰	392 1960 ⁷	
			INSTALLED IN ASTM A 572 GRADE 50 STEEL						
T3012 / T4012	0.125	SMOOTH	103 <i>733</i>	222 1682	147 950	119 <i>973</i>	147 856 9	112 1014 9	

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Cyclic, fatigue, shock loads and other design criteria may require a different safety factor. **Note 5:** Job site testing may be required to determine actual job site values. **Note 6:** Values shown are for fastenings that have the entire pointed end of the fastener driven through the steel plate; except as noted below. **Note 7:** Fastener penetration is .31" minimum. **Note 8:** Fastener penetration is .29" minimum. **Note 9:** Fastener penetration is .27" minimum. **Note 10:** Fastener penetration is .25" minimum. **Note 11:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa





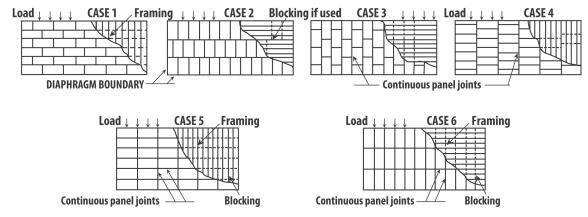
PERFORMANCE/SUBMITTAL

PLY138 TrakFast Plywood to Steel Pin Performance Tables

ALLOWABLE SHEAR FOR WIND OR SEISMIC FORCES IN POUNDS PER FOOT FOR HORIZONTAL PLYWOOD DIAPHRAGMS WITH STEEL FRAMING

			Pin spac cor	(ED DIAPHRAGM ing at diaphragr ntinuous panel e 3 &4) and at the ALLOWA	n boundaries (a edges parallel to	ll cases), at load		Inches) ^{5, 6} 5 inches max.
			6	4	2-1/2	2	Case 1	
PLYWOOD	MINIMUM STEEL	MINIMUM PANEL THICKNESS		Pin spacing at o	ther panel edg	es	(no unblocked edges or continuous joints	All other configurations
GRADE	GAUGE 4, 6	(Inches)	6	6	4	3	parallel to load)	(cases 2, 3, 4, 5 & 6)
Structural 1	20	7/16	185	280	420	475	185	140
Structurar r	16	15/32	205	305	460	520	205	150
Grades other than	20	7/16	165	250	380	430	165	125
Structural 1	16	15/32	185	275	415	470	185	140

Note 1: These values are for short-time loads due to wind or earthquake and shall be reduced by 25 percent for normal loading. **Note 2:** The pin shall be long enough to penetrate through the thickness of the steel a minimum of 1/4 inch. **Note 3:** Minimum width of framing is 1-1/2 inches. **Note 4:** These shear values also apply to framing made of thicker steel. **Note 5:** Spacing of fasteners along intermediate framing members is 12 inches on center. **Note 6:** The minimum panel edge distance is 3/8 inch. **Note 7:** Values shown reflect a 5:1 safety factor. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa



Note: Framing is permitted to be oriented in either direction for diaphragms, provided sheathing is designed for vertical loading.

ALLOWABLE WITHDRAWAL LOADS IN POUNDS PER FASTENER DUE TO WIND OR SEISMIC FORCES FOR PLYWOOD AND LUMBER ATTACHED TO STEEL FRAMING 1, 2, 3, 4

PIN DIAMETER	MINIMUM STEEL THICKNESS	MINIMUM THICKNESS OF PLYWOOD (Inches) ALLOWABLE LOAD					
(Inches)	(Gauge or Inches)	3/8	7/16	15/32	19/32		
0.100	22 / 0.030"	15	15	_	_		
0.100	20 / 0.036"	20	25	25	25		
0.100	18 / 0.048"	30	35	40	40		
0.100	16 / 0.060"	40	45	60	60		

Note 1: Plywood shall be Structural 1 rated. For other grades, values shall be reduced by 10 percent. **Note 2:** These values are for loads due to wind or earthquake and shall be reduced by 25 percent for other applications. **Note 3:** Minimum panel edge distance is 3/8 inch. **Note 4:** The pin shall be long enough to penetrate through the metal a minimum of 1/4 inch. **Note 5:** Values shown reflect a 8:1 safety factor. **Note 6:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa





PERFORMANCE /SUBMITTAL

PLY138 TrakFast Plywood to Steel Pin Performance Tables

ALLOWABLE SHEAR FOR WIND FORCES IN POUNDS PER FOOT FOR PLYWOOD SHEAR WALLS WITH STEEL FRAMING

		MINIMUM PANEL	PIN SPACING, ALL PANEL EDGES (Inches) ALLOWABLE LOAD						
PLYWOOD GRADE	MINIMUM STEEL GAGE 5	THICKNESS (Inches)	6	4	3	2			
	22	3/8 6	120	180	240	305			
	22	7/16 ⁶	130	195	260	330			
Chimi ahii ma l 1	22	15/32	145	215	290	365			
Structural 1	20	3/8 6	155	235	310	395			
	20	7/16 ⁶	170	255	340	435			
	20	15/32	205	305	410	520			
	22	3/8 6	110	165	215	275			
	22	7/16 ⁶	120	175	235	300			
Grades other than	22	15/32	130	195	260	330			
Structural 1	20	3/8 6	140	210	280	360			
	20	7/16 ⁶	155	230	310	390			
	20	15/32	185	275	370	470			

Note 1: Values are for loads imposed by wind and shall be reduced by 25 percent for normal loading. **Note 2:** The pin shall be long enough to penetrate through the metal framing a minimum of 1/4 inch. **Note 3:** The minimum panel edge distance for pin placement is 3/8 inch. **Note 4:** Spacing of fasteners along intermediate framing members is 6 inches on center for 3/8 inch and 7/16 inch panels when studs are 24 inches on center and 12 inches on center when studs are 16 inches on center. For other panel thickness, spacing along intermediate framing members is 12 inches from center. **Note 5:** Framing to be spaced 24 inches on center or closer except as provided in Footnote 6. **Note 6:** The values for 3/8-inch and 7/16-inch panels may be increased by 20 percent and 10 percent, respectively, for framing spaced 16 inches on center. **Note 7:** Values shown reflect a 5:1 safety factor. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

ALLOWABLE LATERAL LOADS IN POUNDS PER FASTENER DUE TO WIND OR SEISMIC FORCES FOR STRUCTURAL 1 PLYWOOD AND LUMBER ATTACHED TO STEEL FRAMING 1, 2, 3, 4, 6

PIN DIAMETER	MINIMUM PANEL	MINIMUM THICKNESS OF PLYWOOD (Inches) ALLOWABLE LOAD								
(INCHES)	THICKNESS (Inches)	3/8	7/16	15/32	19/32	23/32	1-1/8			
0.100	22	80	80	80	80	80	80			
0.100	20	105	105	115	115	115	115			
0.100	16	105	105	115	170	170	170			

Note 1: Plywood shall be Structural 1 rated. For other grades, values shall be reduced by 10 percent. **Note 2:** These values are for loads due to wind or earthquake and shall be reduced by 25 percent for other applications. **Note 3:** Minimum panel edge distance for placement is 1 inch from the fastener to the sheathing edge measured in the direction of the load and 3/8 inch measured perpendicular to the direction of the load. **Note 4:** The pin shall be long enough to penetrate through the metal a minimum of 1/4 inch. **Note 5:** Values for 16 gage also apply to 14 gage. **Note 6:** The above values apply to groups of at least five fasteners. For fewer fasteners in a group, use one-half of the tabulated value. **Note 7:** Values shown reflect a 5:1 safety factor. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa





PERFORMANCE/SUBMITTAL

GypFast fasteners for the attachment of gypsum sheathing to light gage steel framing

PIN SPECIFICATIONS

• Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc

• Typical tensile strength: 270,000 psi

• Typical shear strength: 162,000 psi

STANDARD FINISHES

Electro zinc nickel to a minimum thickness of .0002 meets the requirements of ASTM F1941

APPROVALS/LISTINGS

ICC Evaluation Service, Inc.

#ESR-2174 GypFast Gypsum Sheathing #ER-5380 GypFast Plywood Sheathing





Allowable Negative Loads Using Ramset GypFast Fasteners

SHEATHING TYPE	MINIMUM STEEL STUD GAGE	MAXIMUM STEEL STUD SPACING (IN)	FASTENER SPACING (IN)	ALLOWABLE NEGATIVE LOAD (PSF)
1/2" GP DensGlass Gold Exterior	20-4-12-	24	8	6
Sheathing	20g to 12g	16	8	8
5/8" GP DensGlass Gold Fireguard	20a to 12a	24	8	24
Type X Sheathing	20g to 12g	16	8	32
1/2" USG Sheetrock	20a to 12a	24	8	12
Brand Sheathing	20g to 12g	16	8	16
5/8" USG Sheetrock Brand Fire Code	20a to 12a	24	8	18
Type X Sheathing	20g to 12g	16	8	24
1/2" USG Fiberock	20g to 12g	24	8	30
Brand Aquatough	20g to 12g	16	8	40
5/8" USG Securock Glass-Mat Sheathing	18g	16	8	35
5/8" CertainTeed GlasRoc Sheathing Type X	18g	24	8	20
5/8" CertainTeed GlasRoc Sheathing Type X	16g	24	8	18
National Gypsum e2XP Extended Exposure Sheathing	18g	16	8	39

Note 1: Tested in accordance with ASTM E330. **Note 2:** Values shown reflect a 3:1 safety factor. **Note 3:** The fasteners must be driven to a depth at which the shank pierces the steel, such that the tip protrudes from the base metal a minimum of 1/2-inch. **Note 4:** Tabulated values do not allow any overdriving of fasteners into sheathing.





PERFORMANCE /SUBMITTAL

GypFast fasteners for the attachment of plywood sheathing to light gage steel framing

PIN SPECIFICATIONS

• Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc

· Typical tensile strength: 270,000 psi

• Typical shear strength: 162,000 psi

STANDARD FINISHES

Electro zinc nickel to a minimum thickness of .0002 meets the requirements of ASTM F1941

APPROVALS/LISTINGS

ICC Evaluation Service, Inc.

#ESR-2174 GypFast Gypsum Sheathing #ER-5380 GypFast Plywood Sheathing

Allowable Withdrawl and Lateral Loads for a GypFast Fastener Used to Attach Structural Plywood Panels to Steel Framing Members 1,2,3

MINIMUM CTFF	MINIM	UM THICKNESS	OF STRUCTUR	AL PANELS	MINIMUM THICKNESS OF STRUCTURAL PANELS				
MINIMUM STEEL THICKNESS	3/8 Inch	15/32 Inch	19/32 Inch	23/32 Inch	3/8 Inch	15/32 Inch	19/32 Inch	23/32 Inch	
(gauge) ⁴		WITHDRAWL	LOADS (POUN	DS)	LATERAL LOADS (POUNDS)				
14	90	90	95	120	135	160	190	215	
16	90	90	90	110	135	160	165	185	
18	90	90	90	90	135	160	160	160	
20	70	70	70	70	110	130	130	130	
22	50	50	50	50	110	110	110	110	

For SI: 1 Inch = 25.4 mm, 1 Pound = 4.448 N.

Allowable Shear for Wind Forces for Structural Plywood Shear Walls Attached to Light Gage Steel Studs with GypFast Fasteners^{1,2,3} (pounds per foot)

	MINIMUM PANEL		FRAMING	FASTENER SPACING 4,5 (INCHES ON CENTER)				
PANEL TYPE	THICKENESS	MINIMUN GAGE ⁶	SPACING (INCHES ON CENTER)	6	4	3	2	
	3/8		16	180	270	360	459	
	3/8	22	22	24	144	216	288	367
	15/32		16 or 24	170	255	340	433	
	3/8		16	180	270	360	459	
	3/8	20	24	144	216	288	367	
	15/32		16 or 24	208	313	417	531	
6	3/8		16	214	321	428	546	
Structural I or Rated Sheathing and Siding	3/8		24	171	257	342	437	
sincuming and staming	15/32	18	16 or 24	253	380	506	645	
	19/32	19/32 16 or 24		259	389	518	661	
	23/32		16 or 24	259	389	518	661	
	19/32	16	16 or 24	266	399	532	679	
	23/32	10	16 or 24	296	445	593	756	
	19/32	14	16 or 24	304	456	608	776	
	23/32	14	16 or 24	345	517	690	879	

For SI: 1 Inch = 25.4 mm, 1 Pound/Lineral Foot = 0.0146 N/mm.

¹Tabulated values are for loads due to wind or earthquake, and must be reduced by 25 percent for other applications.

² Tabulated values allow for no more than 20 percent of the fasteners to be overdriven more than 1/16 inch.

³ Minimum edge distance and spacing are 3/8 inch and 3 inches, respectively.

¹ These values are for short-term loads due to wind and must be reduced 25 percent for normal loading

² The pin must be long enough to penetrate through the metal framing a minimum of 1/4 inch

³ Tabulated values allow for a maximum of 20 percent of the fasteners to be overdriven more than 1/16 inch

⁴ All panel edges must be blocked with mimum nominal 2-inch framing. Panels are mermitted to be installed either horizontally or vertically. Fasteners must be spaced a maximum of 6 inches on center along intermediate framing members for 3/8 inch-thick panels installed on framing spaced 24 inches on center, and 12 inches on center for framing 16 inches on center or thicker panels

⁵ Tabulated values are for structural plywood panels applied to one side of a wall. Values cannot be increased for panels attached to both sides of a wall



1500 SERIES PERFORMANCE/SUBMITTAL

Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

PIN SPECIFICATIONS

- Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc
- Typical tensile strength: 270,000 psi
- Typical shear strength: 162,000 psi
- STANDARD FINISHES

Proprietary black Electro zinc nickel to a minimum thickness of .0002 meets the requirements of ASTM F1941

APPROVALS/LISTINGS

ICC Evaluation Service, Inc.

#ESR-2690 Sill Plate #ESR-1799 Powder Pins & Clips



FASTENERS IN NORMAL WEIGHT CONCRETE										
					INSTALLED IN SO CONCRETE COMPRI ALLOWABLE LOAD	SSIVE STRENGTH				
PART NUMBER	SHANK Dia	MINIMUM PENETRATION	2,000) PSI	4,000	PSI	6,000	O PSI		
SERIES	(INCH)	(INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)		
		3/4	50 655	66 739	100 511	104 552				
1500 SERIES	0.145	1	152 <i>943</i>	166 1229	157 <i>937</i>	182 <i>1342</i>				
1300 SEKIES	0.145	1-1/4	159 1078 265 1665 179 1043 267 1538 — — —							
		1-1/2	154 1450	340 2027	209 1357	342 <i>1712</i>				

FASTENERS IN LIGHT WEIGHT CONCRETE												
ALLOWABLE WORKING VALUES INSTALLED IN 3,000 PSI LIGHTWEIGHT CONCRETE ALLOWABLE LOAD - Ultimate Load SHANK MINIMUM												
PART	SHANK DIA	MINIMUM PENETRATION	3,000 PSI LIGHTWEIGHT W/DECKING 3,000 PSI LIGHTWEIGHT									
NUMBER SERIES	(INCH)	(INCH)	LOWER FLUTE TENSION	LOWER FLUTE SHEAR	TENSION	SHEAR						
		3/4	76 395	260 1409	167 837	179 894						
1500 SERIES	0.145	1	134 668	265 1505	200 998	228 1141						
1300 SEKIES	0.145	1-1/4	157 784	269 1344	333 1664	400 2090						
		1-1/2	233 1163	346 1728	391 1957	410 2050						

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70. & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the fastener only. **Connected members must be investigated separately. Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

FASTENERS IN STEEL												
INSTALLED IN A36 STRUCTURAL STEEL-STEEL THICKNESS (INCHES) ALLOWABLE LOAD - Ultimate Load												
PART	SHANK		3/	3/16 1/4 3/8 1/2 ≥ 3/4								
NUMBER SERIES	DIA (INCH)	TYPE OF SHANK	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)
1500	0.145	SM00TH	81 790	373 <i>2039</i>	181 <i>1269</i>	273 1642	397 2169	489 2771	243 1328 ⁸	277 1514 ⁸		
1500	0.145	KNURLED	296 1633	636 3516	584 3384	659 3822	680 3755	730 4030	253 1459 ⁸	293 1632 ⁸		

			INSTALLED IN A572 GRADE 50 STRUCTURAL STEEL-STEEL THICKNESS (INCHES) ALLOWABLE LOAD - Ultimate Load										
PART	SHANK		3/16		1/4		3/8		1/2		≥ 3/4		
NUMBER SERIES	DIA (INCH)	TYPE OF SHANK	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	
1500	0.145	SMOOTH											
1500	0.145	KNURLED	260 1609	499 3182	579 3411	725 4272	383 2216 ⁷	595 3431 ⁷					

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70, the safety factors will be no less than 5. **Note 4:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 5:** Job site testing may be required to determine actual job site values. **Note 6:** Values shown are for fastenings that have the entire pointed end of the fastener driven through the steel plate; except as noted below. **Note 7:** Fastener penetration is 3/8" minimum. **Note 8:** Fastener penetration is 7/16" minimum. **Note 9:** Fastener penetration is 1/2" minimum **Note 10:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa.





SP SERIES PERFORMANCE/SUBMITTAL "POWER-POINT"

Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

PIN SPECIFICATIONS

- Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc
- Typical tensile strength: 270,000 psi
- · Typical shear strength: 162,000 psi
- STANDARD FINISHES

Mechanical zinc plate to a minimum thickness of .0002 meets requirements of ASTM B695—Class 5 Type 1

APPROVALS/LISTINGS

• ICC Evaluation Service, Inc.

#ESR-2690 Sill Plate #ESR-1799 Powder Pins & Clips

City of Los Angeles

#RR-22668 Powder pins



FASTENERS	FASTENERS IN NORMAL WEIGHT CONCRETE										
INSTALLED IN SOLID CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load PART SHANK MINIMUM											
PART NUMBER	SHANK DIA	MINIMUM PENETRATION	2,000 PSI 4,000 PSI 6,000 PSI								
SERIES	(INCH)	(INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)			
SP SERIES	0.150	3/4			150 803	105 786	81 493	82 454			
		1	154 1043	200 1173	243 1307	175 1037	189 1125	210 1177			
SP SERIES	.150/.180	1-1/4	207 1553	230 1636	298 1749	218 1471	213 1568	305 1780			
		1-1/2	384 2126 391 1957 239 1886 594 2968								

FASTENERS IN LIGHT WEIGHT CONCRETE											
			ALLOWABLE W	ALLOWABLE WORKING VALUES INSTALLED IN 3,000 PSI LIGHTWEIGHT CONCRETE ALLOWABLE LOAD - Ultimate Load							
PART Number	SHANK DIA	MINIMUM PENETRATION	3,000 PSI LIGHTW	EIGHT W/DECKING	3,000 PSI LIGHTWEIGHT						
SERIES	(INCH)	(INCH)	LOWER FLUTE TENSION	LOWER FLUTE SHEAR	TENSION	SHEAR					
		1	119 593	336 1679	226 1129	250 1249					
SP SERIES	.150/.180 1-1/4 1-1/2	175 <i>957</i>	372 1860	329 1644	377 1885						
		1-1/2	179 1055	426 2128	406 2030	380 1900					

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the fastener only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

FASTENERS IN STEEL												
INSTALLED IN A36 STRUCTURAL STEEL-STEEL THICKNESS (INCHES) ALLOWABLE LOAD - Ultimate Load												
PART	SHANK		3/	16	1,	/4	3,	/8	1,	/2	≥ :	3/4
NUMBER SERIES	DIA (INCH)	TYPE OF SHANK	TENSION (LBS)									SHEAR (LBS)
SP SERIES	0.150	SMOOTH	385 2107	662 3618	445 2549	477 2736	393 2145	574 3137	948 5180	597 3500	234 1244 ⁸	356 1895 ⁸

					INSTALLED	IN A572 GRAI	DE 50 STRUCTI LOWABLE LOA			SS (INCHES)		
PART	SHANK		3/16 1/4 3/8 1/2							/2	≥ 3/4	
NUMBER SERIES	DIA (INCH)	TYPE OF SHANK	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)
SP SERIES	0.150	SMOOTH	356 2123	569 3394	554 3232	637 3710	604 3447	602 3437	814 4473 9	820 4503 ⁹	243 1362 ⁸	381 2141 ⁸

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 5:** Job site testing may be required to determine actual job site values. **Note 6:** Values shown are for fastenings that have the entire pointed end of the fastener driven through the steel plate; except as noted below. **Note 7:** Fastener penetration is 3/8" minimum. **Note 8:** Fastener penetration is 7/16" minimum. **Note 9:** Fastener penetration is 1/2" minimum **Note 10:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa.





TE PERFORMANCE/SUBMITTAL

Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

PIN SPECIFICATIONS

Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc

· Typical tensile strength: 270,000 psi

Typical shear strength: 162,000 psi

STANDARD FINISHES

Mechanical zinc plate to a minimum thickness of .0002 meets requirements of ASTM B695—Class 5 Type 1 $\,$

APPROVALS/LISTINGS

ICC Evaluation Service, Inc.

#ESR-2690 Sill Plate #ESR-1799 Powder Pins & Clips

City of Los Angeles

#RR-22668 Powder pins



FASTENERS IN NORMAL WEIGHT CONCRETE												
				INSTALLED IN SOLID CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load								
PART NUMBER	SHANK DIA	MINIMUM PENETRATION	2000) PSI	4000) PSI	6000	PSI				
SERIES	(INCH)	(INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)				
		3/4	71 627	116 713	71 559	116 685	109 <i>753</i>	117 712				
TE	0.157	1	197 <i>986</i>	216 1463	258 1390	216 1421	214 1313	383 1998				
TE 0.157		1-1/4	264 1399	283 1626	377 1886	317 1846	415 2074	349 1858				
		1-1/2	212 1453	297 1719	242 1211	479 2393						

FASTENERS IN LIGHT WEIGHT CONCRETE									
PART	SHANK		3000 PSI LIGHT W	/EIGHT CONCRETE					
NUMBER Series	DIA (INCH)	EMBED (INCHES)	TENSION (LBS)	SHEAR (LBS)					
	0.457	3/4	152 <i>1010</i>	159 <i>998</i>					
TE CEDIFC		1	325 1625	347 1737					
TE SERIES	0.157	1-1/4	358 1790	437 2239					
		1-1/2	466 2332	478 2392					

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the fastener only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

INSTAL	INSTALLED IN A36 STRUCTURAL STEEL (INCHES)											
PART	SHANK		3/	16	1/	/4	3,	/8	1,	/2	≥3	3/4
NUMBER SERIES	DIA (INCH)	SHANK Type	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR
TE SERIES	0.157	KNURLED	323 1739	606 3257	562 <i>3022</i>	673 3621	934 5095	820 4473	603 3286	766 4178	343 ⁶	496 ⁶

IN:	INSTALLED IN A572-GR50 STRUCTURAL STEEL (INCHES)												
	ART	SHANK		3/	16	1,	/4	3,	/8	1,	/2	≥3	3/4
	MBER RIES	DIA (INCH)	SHANK TYPE	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR
TES	SERIES	0.157	KNURLED	442 2400	676 3674	630 <i>3747</i>	662 3942	760 4421	725 4218	582 ⁵ 3118	532 ⁵ 2851	311 ⁵	469 ⁵

Notes

- 1) Fasteners tested to ASTM E1190 & ICC-ES AC70
- 2) Allowable loads are shown in **bold font**, ultimate loads are shown in smaller, *italic font*
- 3) Allowable loads and safety factors are based on coefficient of variation in accordance with ICC AC70, the safety factor will be no less than 5
- 4) Values shown for steel base materials have the pointed end of the fastener driven through the steel plate
- 5) Fastener penetration into steel must be minimum 7/16 inch
- 6) Fastener penetration into steel must be minimum $3/8\ inch$
- 7) For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa





TE PERFORMANCE/SUBMITTAL

Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.

PIN SPECIFICATIONS

• Made from AISI 1060-1065 steel. Austempered to a core hardness of 52-56 Rc

· Typical tensile strength: 270,000 psi

Typical shear strength: 162,000 psi

STANDARD FINISHES

Mechanical zinc plate to a minimum thickness of .0002 meets requirements of ASTM B695—Class 5 Type 1

APPROVALS/LISTINGS

• ICC Evaluation Service, Inc.

#ESR-2690 Sill Plate #ESR-1799 Powder Pins & Clips

City of Los Angeles

#RR-22668 Powder pins



FASTENE	FASTENERS INSTALLED THROUGH METAL DECK INTO MINIMUM 3,000 PSI LIGHTWEIGHT CONCRETE									
DADT	CHVMA		MINIMUM	3-INCI	I DEEP	1 1/2 INCH DEEP B TYPE STEEL DECK				
NUMBER	PART SHANK NUMBER DIA SHAI		PENETRATION	W TYPE STEEL DECK		UPPER	FLUTE	LOWER FLUTE		
SERIES	(INCH)	DESCRIPTION	(INCH)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	
			3/4	106 529	265 1326	131 656	261 1305	154 769	307 1537	
TE	0.157	Smooth-tapered	1	152 761	327 1634	156 782	273 1365	138 692	265 1326	
IE	0.15/		1-1/4	164 821	330 1650					
			1-1/2	238 1191	448 2240					

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the fastener only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

FASTENER	FASTENERS DRIVEN INTO CONCRETE MASONRY UNITS (CMU BLOCK)											
24.25	611A111		HOLLOW UNGROUTED CMU				GROUT-FILLED CMU					
PART NUMBER	SHANK DIA		FACE S	HELL	MORTAR JOINT		FACE	SHELL	MORTA	AR JOINT	TOP OF GR	OUTED CELL
SERIES	(INCH)	EMBED	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR	TENSION	SHEAR
TE	0.157	1	33 329	100 693	42 443	68 746	139 875	145 936	91 950	127 1328	165 851	171 922

For SI: 1 Inch = 25.4 mm, 1 lbf = 4.448 N.

Fasteners must be installed a minimum of 5.1 inches from the end of the wall.

Fasteners must be installed at the center of the CMU cell. No more than one fastener may be installed in an individual CMU cell

Applicable to fasteners installed in the horizontal mortar joint (bed joint). Minimum fastener spacing must be 5.1 inches

Allowable shear load value applies to load applied perpendicular to the mortar joint

Fastener must be installed vertically at the top, center of grouted cell $% \left\{ \left(1\right) \right\} =\left\{ \left(1\right)$

Shear load can be in any direction perpendicular to the axis of the fastener

TE Embedment depth is easily identifiable by head stamps.











PERFORMANCE/SUBMITTAL





Angle Clip in Concrete

			INSTALLED IN NORMAL WEIGHT CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load								
PART	SHANK DIAMETER	MINIMUM PENETRATION		4000 PSI		6000 PSI					
NUMBER SERIES	(INCH)	(INCH)	TENSION (LBS)	SHEAR (LBS)	OBLIQUE (LBS)	TENSION (LBS)	SHEAR (LBS)	OBLIQUE (LBS)			
SDC100 SDC125	0.145	7/8	115 575	120 1014	145 726						
SDC125	0.145	1-1/8	130 744	167 1090	205 1032						
SPC78	0.150	3/4	155 897	188 1050		150 788	153 <i>949</i>	140 769			
SPC114	.150/.180	1-1/8	127 811	226 1130	181 904	169 853	300 1500	223 1114			

				ES I CONCRETE oad							
PART NUMBER SERIES	SHANK DIAMETER (INCH)	MINIMUM PENETRATION (INCH)	LOWER FLUTE TENSION (LBS)	201121112012							
SDC100 SDC125	0.145	7/8	67 335	237 1186	90 448	104 <i>571</i>	310 <i>1678</i>				
SDC125	0.145	1-1/8	94 471	276 1378	119 <i>596</i>	106 528	319 1597				
SPC78	0.150	3/4	59 293	59 293 202 1109 65 323 84 419 324 1622							
SPC114	.150/.180	1-1/8	157 786	272 1358	153 766	180 899	334 1673				

Note 1: ALLOWABLE loads are shown in the **LARGE BOLD** font, *Ultimate* loads are shown in *smaller italic* font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the clip assembly only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa. **Note 9:** Metal deck is 20g. Ceiling clips = ASTM A653



